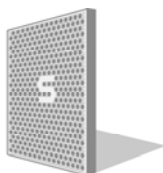


INSTALLATION / OWNER'S MANUAL

Schwank
INNOVATIVE HEATING SOLUTIONS



infrasave
radiant heaters

STV-JZ

SERIES

VACUUM SERIES

LOW INTENSITY TUBE TYPE

INFRA RED HEATERS

FOR YOUR SAFETY:

Do not store or use gasoline or other flammable vapours and liquids in the vicinity of this or any other appliance.

If you smell Gas:

- >Shut off gas to the appliance
- >Extinguish any open flames
- >Don't touch electrical switches
- >Call your Gas supplier immediately

FIELD CONVERTIBILITY:

"The conversion shall be carried out in accordance with the requirements of the authorities having jurisdiction and in accordance with the requirements of the B149.1 (latest edition) INSTALLATION CODE" in Canada, and the ANSI Z223.1 (latest edition) in the U.S.A.



WARNING:

Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment.



NOTICE:

The Manufacturer reserves the right to make changes to equipment and specifications without obligation or notification.

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GAS INFRA-RED TUBE HEATER STV-JZ VACUUM SERIES LOW INTENSITY TUBE TYPE INFRA-RED HEATERS

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GAS INFRA-RED TUBE HEATER STV-JZ VACUUM SERIES INSTALLATION INSTRUCTIONS

1. GENERAL

Installation of the STV-JZ Series gas-fired tube heaters must conform to all Schwank heating installation design procedures including ventilation. All local, provincial and national code requirements including the current latest edition "B149.1 INSTALLATION CODE" in Canada, and ANSI Z223.1 in the U.S.A. for gas burning appliances and equipment. The latest edition Electrical Code PART 1 CSA C22.1 in Canada and ANSI/NFPA N0 70 in the U.S.A. must also be observed. Due to ever changing standards and requirements, re-

vision to our equipment and installation procedures may be necessary. In case of discrepancies, the latest installation manual will take priority. The STV-JZ heater may be installed for heating of non-residential indoor spaces. It is beyond the scope of these instructions to embrace all conditions that will be encountered. All system piping must be supported in accordance with acceptable practice, local codes, and applicable standards.

2. INSTALLATION IN COMMERCIAL AIRCRAFT HANGARS

The Low Intensity Heaters are suitable for use in aircraft hangars when installed in accordance with the following. NFPA No 409 (latest edition)

- A. A minimum clearance of 10 ft above either the highest fuel storage compartment or the highest engine enclosure of the highest aircraft which may occupy the hangar. The clearance to the bottom of the heater shall be measured from the upper surface of either the fuel storage compartment or the engine enclosure, whichever is higher from the floor.
- B. A minimum clearance of 8 ft must be maintained from the bottom of the heater in other sections of the aircraft hangars, such as offices and shops, which communicate with areas for servicing or storage. Refer to sections 8.3 to 8.5 for proper mounting clearances to combustibles.
- C. Heaters must be located so as to be protected from damage by aircraft and other objects, such as cranes and movable scaffolding.
- D. Heaters must be located so as to be accessible for servicing and adjustment.

2.1 INSTALLATION IN COMMERCIAL GARAGES

The low Intensity Heaters are suitable for use in commercial garages when installed in accordance with ANSI/NFPA No. 88B 1985 (latest edition), which states clearances to combustible construction or material in storage, from heater and vent, must conform to standard NFPA No. 54 (ANSI Z223.1 latest edition), in the U.S.A. and the CSA

B149.1-00, and CAN1.2.16-M81 in Canada. "Overhead heaters shall be installed at least (8) feet above the floor". In addition, they shall be located high enough to maintain the minimum distance to combustibles, as shown on the heater rating plate, between the heater and any vehicles parked below the heater.

3. INSTALLATIONS OTHER THAN SPACE HEATING

Use for process applications will void the C.S.A. certification and may require field inspection and/or certification.

The following tube lengths and corresponding BTU input ratings are available:

TABLE 1

MODEL	BTU/HR INPUT 0' TO 4500' ABOVE SEA LEVEL	OVERALL HEATER LENGTH* (FT)	APPROX NET WEIGHT IN LBS
STV-JZ 155-60	155,000	59' 8"	297
STV-JZ 155-50	155,000	50' 0"	254
STV-JZ 130-50	130,000	50' 0"	254
STV-JZ 130-40	130,000	40' 4"	212
STV-JZ 110-50	110,000	50' 0"	254
STV-JZ 110-40	110,000	40' 4"	212
STV-JZ 80-40	80,000	40' 4"	212
STV-JZ 80-30	80,000	30' 8"	169
STV-JZ 60-30	60,000	30' 8"	169
STV-JZ 60-20	60,000	21' 0"	126

- Manufactured and shipped in 10–ft. lengths. Due to the approximate 4" swaged overlap, total length is slightly shorter than multiples of 10 feet. Overall length of heater includes the Burner.

4. TUBE KIT MATRIX

STV-JZ Vacuum Series

BURNER, TUBE & VACUUM PUMP KIT ASSEMBLY CHART

				STSV-JZ TUBE KIT PART # & QUANTITY REQUIRED					
				Stand-Alone			Primary	+ Secondary Kits	
				120	170	210	165	120	165
				20'	30'	40'	30'	20'	30'
MODEL	Order BURNER KIT <i>Gross Wt = 25 lb</i>	Order VAC. PUMP Kit		TS-1420- JZ	TS-1430- JZ	TS-1040- JZ	TS-F030- JZ	TS-0020- JZ	TS-0030- JZ
STV-JZ 60	JS-V060-BN	JS-V060-PM	20'	1					
			30'		1				
STV-JZ 80	JS-V080-BN	JS-V080-PM	30'		1				
			40'			1			
STV-JZ 110	JS-V110-BN	JS-V110-PM	40'			1			
			50'				1+	1	
STV-JZ 130	JS-V130-BN	JS-V110-PM	40'			1			
			50'				1+	1	
STV-JZ 155	JS-V155-BN	JS-V110-PM	50'				1+	1	
			60'				1+		1

Stand-Alone tube kits require no additional tube kits.

Primary tube kits require at least one additional Secondary tube kit.

Secondary tube kit require a Primary tube kit.

5. PRE-INSTALLATION SURVEY

The STV-JZ heating system must have gas piping of the correct diameter, length, and arrangement to function properly. For this reason, a layout drawing is necessary.

Carefully survey area to be heated, and for best results, whenever possible, place burner and combustion chamber in coldest area.

6. MOUNTING CLEARANCES

This heater must be mounted with at least minimum clearances between the reflector surface and combustibles as shown in FIGURE 1 (PAGE 4) TABLE 3 (PAGE 4). For recommended heater placement refer to TABLE 2 (below).

Heaters should also be located and installed to provide a minimum clearance of 24 inches from the end of the burner housing to allow for servicing and cleaning of burner, blower and controls.

TABLE 2 RECOMMENDED HEATER PLACEMENT

MODEL	MOUNTING HEIGHTS “FEET”	MAXIMUM DISTANCE BETWEEN HEATERS “FEET”	DISTANCE – OUTSIDE WALL TO HEATER LONG AXIS PARALLEL TO WALL IN “FEET”	
			HORIZONTAL	ANGLE
STV-JZ 155	16 – 21	45	15 – 20	COMBUSTIBLE CLEARANCE
STV-JZ 130	15 – 21	40	15 – 20	
STV-JZ 110	13 – 19	35	13 – 18	
STV-JZ 80	10 – 16	30	12 – 16	
STV-JZ 60	8 – 14	25	11 – 15	

IMPORTANT: Single or multi-heater placement must be such that continuous operation of heater(s) will not cause combustible material or materials in storage to reach a temperature in excess of 160° F.

FIGURE 1 MINIMUM CLEARANCES TO COMBUSTIBLES

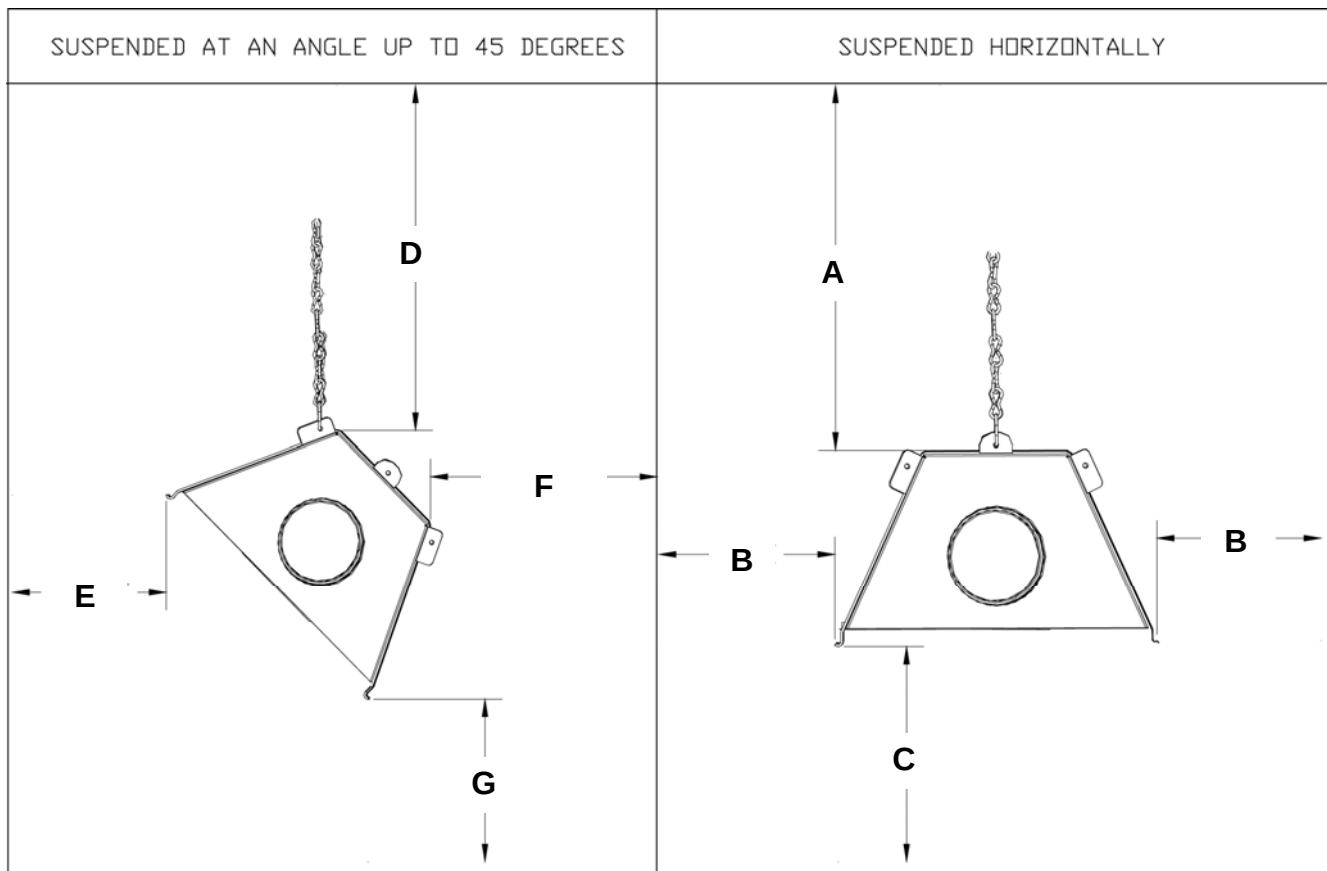


TABLE 3 MINIMUM CLEARANCES TO COMBUSTIBLES

MODEL	SUSPENDED AT AN ANGLE UP TO 45 DEGREES				SUSPENDED HORIZONTALLY		
	D	E	F	G	A	B	C
STV-JZ 155	5.5"	1"	44"	64"	3.5"	19"	64"
STV-JZ 130	4.5"	1"	35"	56"	3.3"	11"	60"
STV-JZ 110	3.5"	1"	26"	54"	2"	10"	54"
STV-JZ 80	3"	1"	23"	38"	1.75"	6"	36"
STV-JZ 60	2.5"	1"	17"	34"	1.5"	5.5"	34"

7. SYSTEMS INCORPORATING 90° ELBOWS AND 180° ELBOWS

The STV-JZ Series radiant tube heater can be installed in configurations as illustrated in FIGURE 2. (below) with a maximum of two 90° elbows per heater. The use of radiant elbows reduces the total maximum vent allowable. See SECTION 11 (PAGE 15): Re: Flue venting.

The 90° elbows are shipped as a kit with one coupler, one reflector and one plate hanger, for 180° elbows you must order 2 x 90° kits.

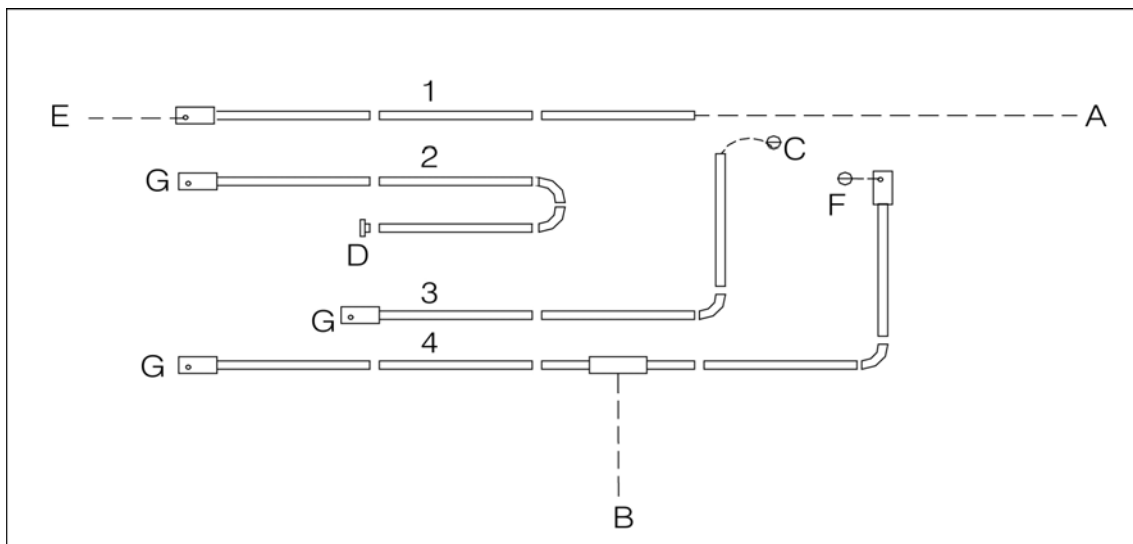
An optional angle mounting elbow kit is also available and must be ordered with elbow kits. The Reflectors must be secured to each of the plate hangers, See FIG: 6 (PAGE 8).

IMPORTANT:

On Models 155,130, 110 and 80, a minimum of 20' of straight Radiant tube must be connected to the burner before

any elbow. And on Models STV-JZ 60 a minimum of 10' of straight radiant tube must be connected to the burner before any elbow.

FIGURE 2 SYSTEM CONFIGURATIONS



System Configuration

- 1 Straight line
- 2 "U" tube with 2 x 90° degree elbow kits
- 3 "L" tube with 90° degree elbow kit
- 4 Twinned tubes into common TEE flue vent

Venting Options

- A Flue Vent through wall 4"
- B Flue Vent through wall or roof 6"
- C Flue vent through roof
- D Flue Vent into building, exhaust fan interlocked with heater
- E Combustion air intake from outside through wall
- F Combustion air intake from outside through roof
- G Combustion air intake from inside building

8. SUSPENSION SYSTEM

- 1) Survey the available structural supports, considering the system configuration and heat requirements of the area to establish the optimum heater location.
 - a) Locating a heater directly under joists or beams, or installing supplemental steel support rail or angle iron can substantially reduce labour and materials
 - b) Consider that the heater will expand in length approximately $\frac{1}{2}$ to 1 inch for every 10 ft of system length – the greater the firing rate, the greater the expansion
- 2) Tube system hangers must be located: 1) in line; 2) at a common height with the tube system level; and 3) approximately 116" apart.
 - a) NOTE: It is important that the tubes in the system are installed in alignment horizontally (level) and vertically (in line) – this will help prevent tube separation
- 3) #8 Jack Chain or equivalent is recommended for suspending the heater
 - a) Connect the chain to the structure using hardware as illustrated in FIGURE 8 or by other mechanically sound means
 - b) If rigid devices such as rods are used for suspension, swing joints or other means must be provided to allow for system expansion (approximately $\frac{1}{2}$ inch to 1 inch for every 10 ft of system length).
- 4) Two types of hangers are provided to suspend the tube system – see FIGURES 3 & 4
 - a) Plate hangers support the tubes and reflectors at each end of the tube system
 - b) Webbed hangers support tubes and reflectors at each tube junction
- 5) Please NOTE that each hanger has a 'flat' side and a 'cavity' side – FIGURE 3

FIGURE 3 MOUNTING BOTH PLATE HANGER TYPES

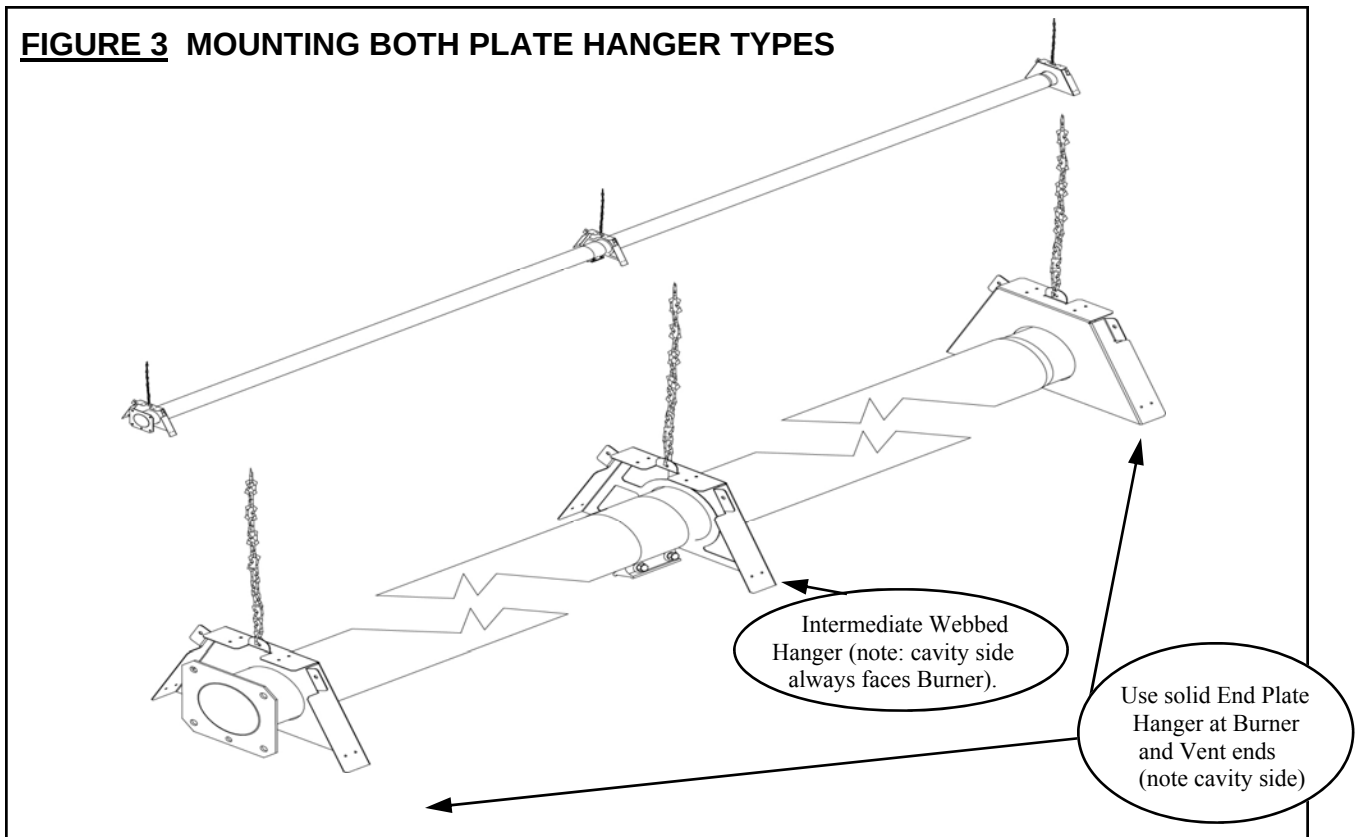


FIGURE 4 TYPICAL HANGER & SUPPORT SPACING RECOMMENDATIONS

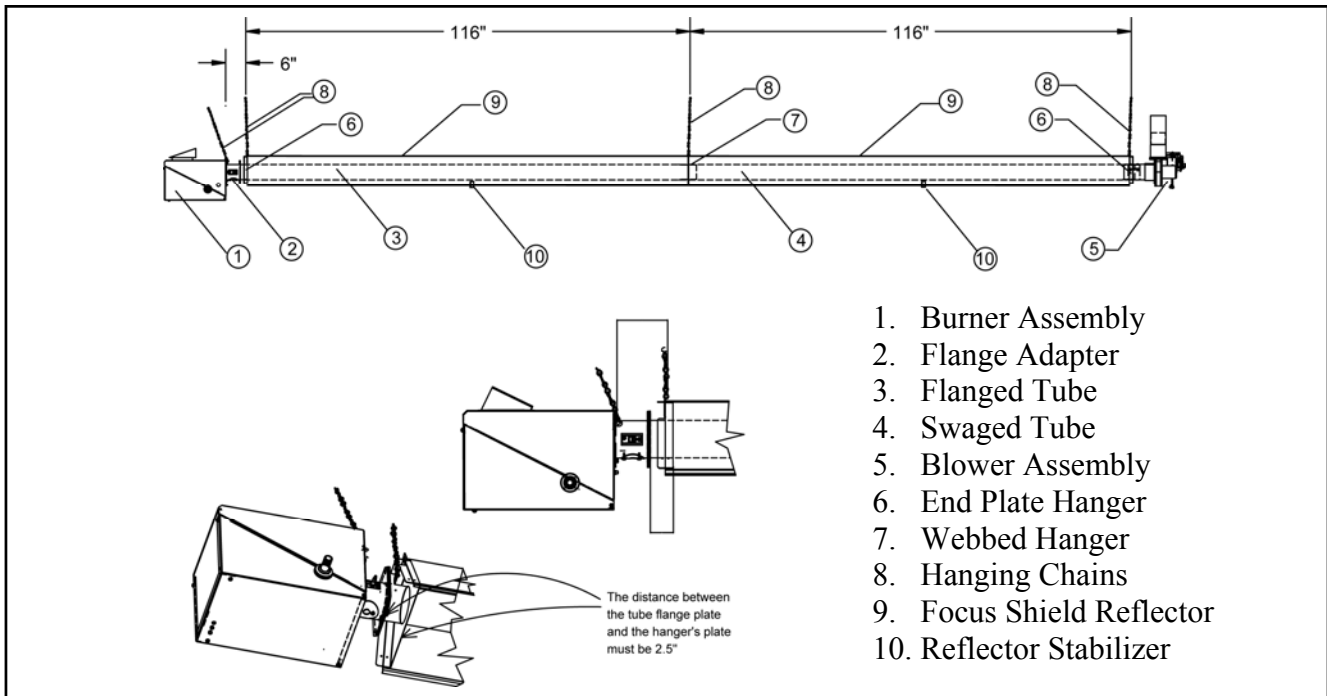


FIGURE 5 REFLECTOR STABILIZER

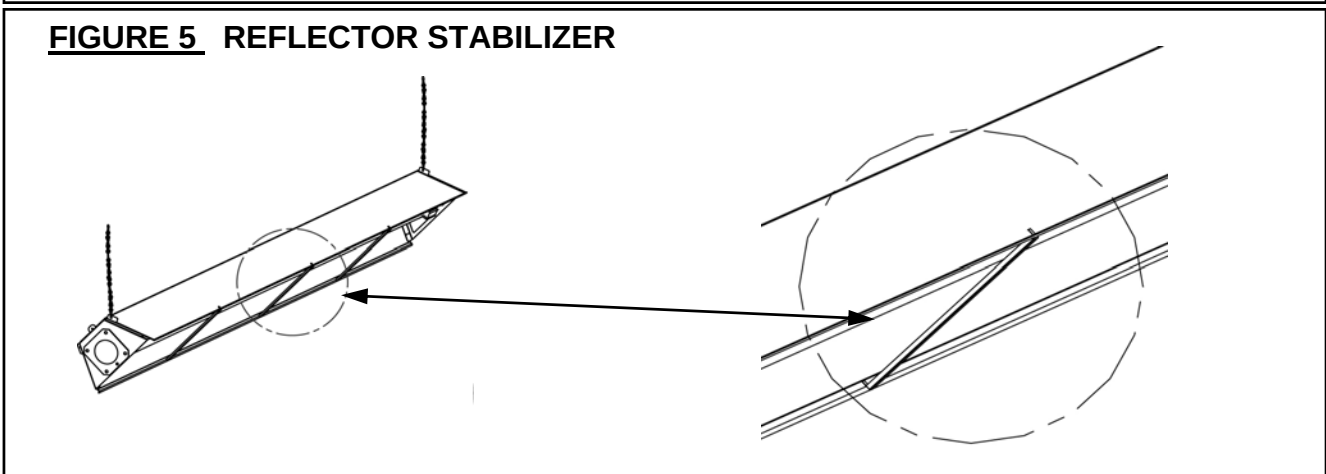


FIGURE 6 PLATE HANGER/ELBOW INSTALLATION

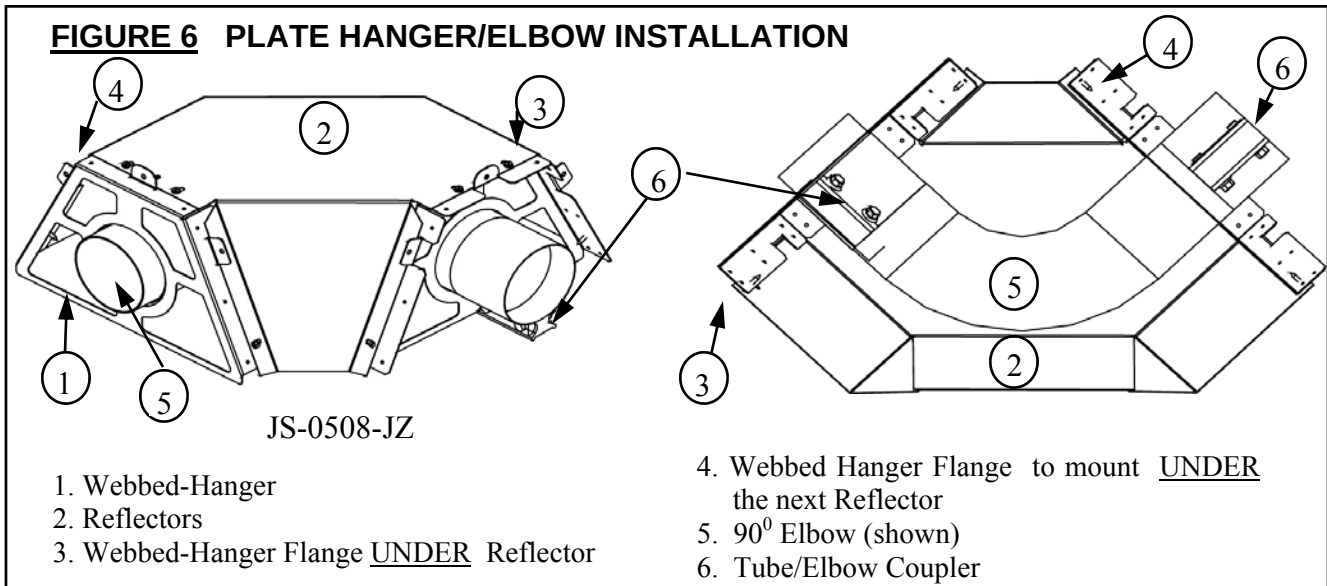


FIGURE 7 HANGER / REFLECTOR ORIENTATION HORIZONTAL TO 45°

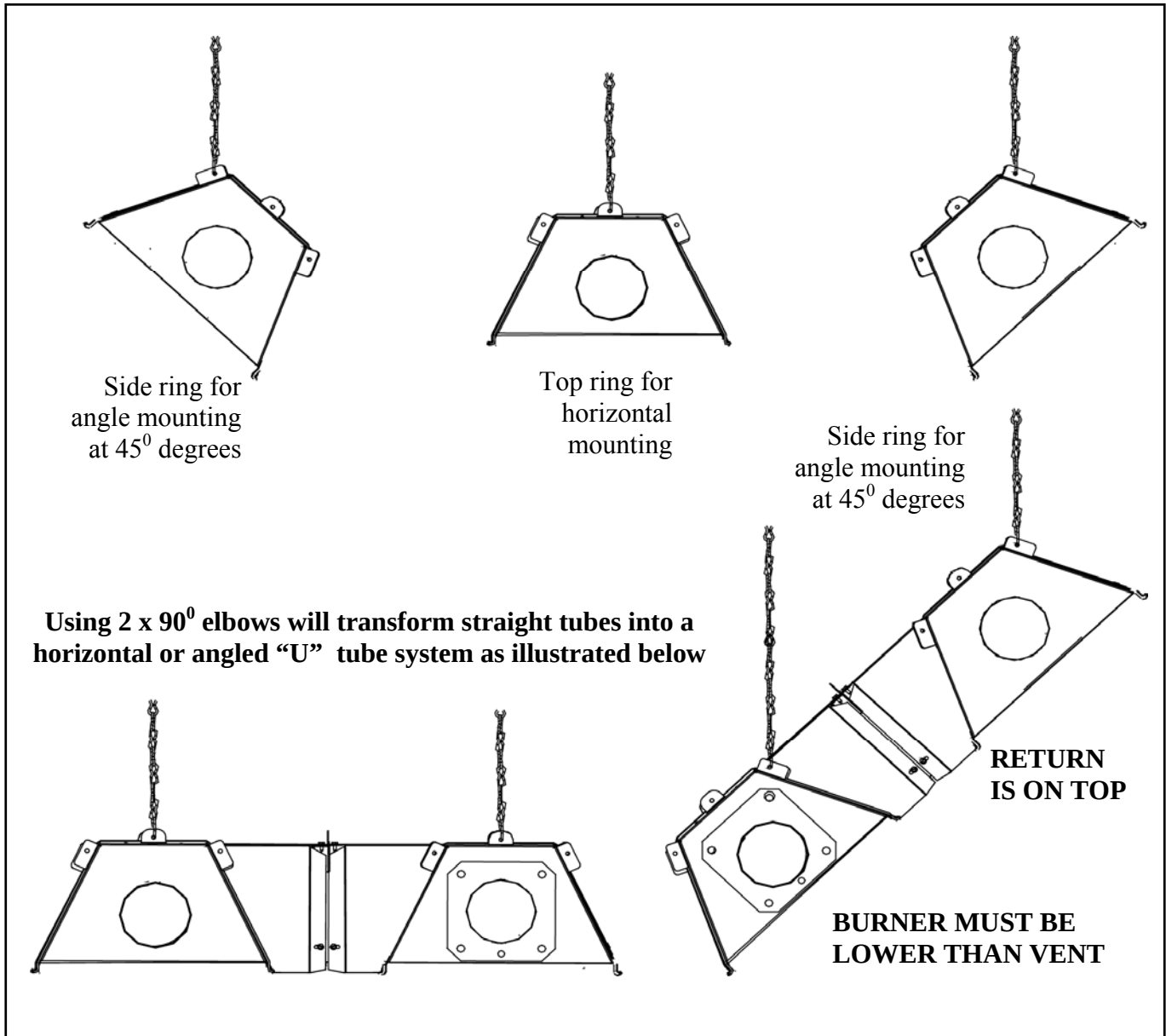
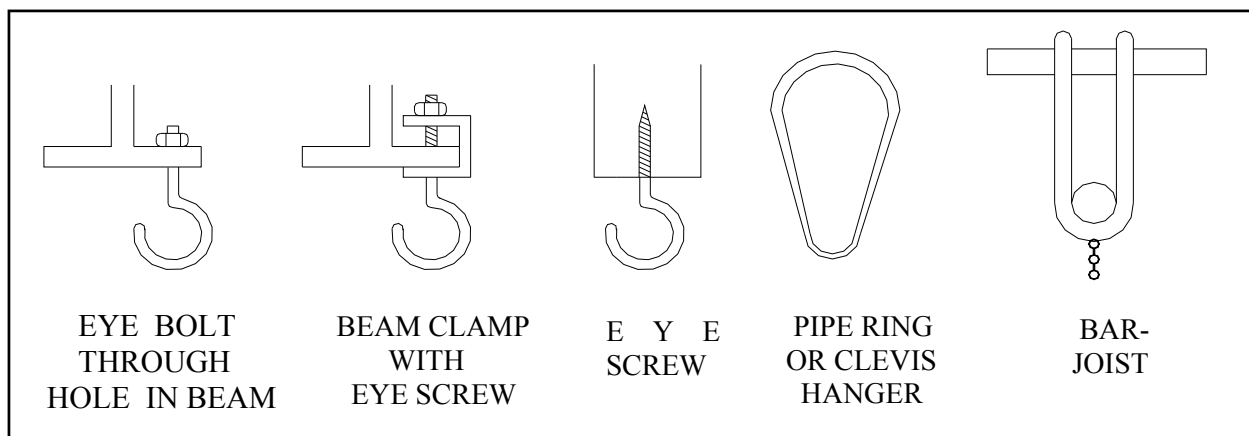


FIGURE 8 SUGGESTED MOUNTING HARDWARE



9. BURNER AND TUBE INSTALLATION

PRIOR TO PROCEEDING with the tube installation:

Refer to section “8. System Suspension”

IF a 90° or 180° elbow is to be installed in the system, refer NOW to the Elbow Kit installation instructions supplied with the elbow kit

NOTE: If a turbulator is required in the system, it is factory installed inside clearly labelled tube(s) with instruction as to where the tube(s) must be installed at the vent end of the system

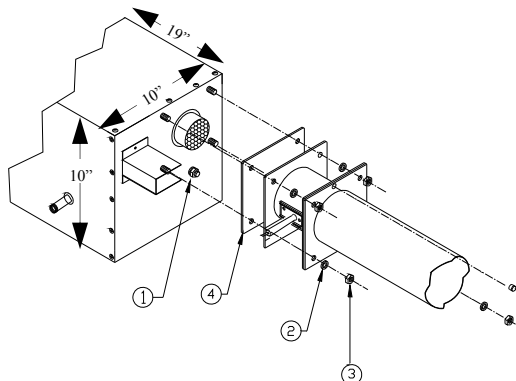
- 1) All hangers must be:
 - a) Suspended at the same height = horizontal alignment of tubes
 - b) In a straight line = vertical alignment of tubes
 - c) Spaced 116” apart = correct spacing for reflector attachment
 - d) Oriented with the “cavity side” facing the burner end of the system (except the last plate hanger at the vent end = the cavity side faces the vent)
- 2) Insert the swaged end of the first tube (tube with flange) through the 4” hole in the first plate hanger – FIGURE 3
 - a) Ensure the ‘cavity’ side of the hanger faces the burner end of the system
 - b) Slide a Torctite tube coupler past the swage onto the tube
 - i) The final position of the coupler will be on the ‘burner-end’ side of the hanger
 - c) Guide the tube into the second hanger (webbed) – ensure the cavity side of the hanger faces the burner end of the system
 - d) Position the first plate hanger 2 inches from the tube flange – this will ensure access to bolt the burner to the flange
 - e) Check that the first tube is level
- 3) Install a focus shield reflector over the first tube - secure with sheet metal screws to the hanger at each end
- 4) Install three reflector stabilizers on the bottom of the reflector
 - a) Equally space stabilizers with one at the reflector center point
 - b) Firmly bend the end tabs on each stabilizer up over the ‘trough’ at each side of the reflector
- 5) Slide a Torctite tube coupler past the swage onto the next tube to be installed
- 6) Insert the swaged end of the tube into the next hanger to support its weight
- 7) Slide the female end of the second tube over the swage of the first tube
 - a) Ensure that the swage on the first tube is fully inserted into the second tube
 - b) Adjust the hanger so that it is located on the second tube, approximately 2” from the end of the tube – in this location the hanger supports both tubes.
 - c) Slide the Torctite coupler into position across the center of the joint
 - d) IMPORTANT: TORQUE THE COUPLER BOLTS TO 40 FT-LBS

- e) The coupler is now in place on the 'burner-end' side of the hanger
- 8) CHECK THAT THE SECOND TUBE IS LEVEL, ALIGNED HORIZONTALLY AND VERTICALLY WITH THE FIRST TUBE – MAKE ADJUSTMENT AT SUSPENSION POINTS AS REQUIRED
- 9) Install the reflector over the second tube fastening to the hangers at each end
- 10) Repeat the previous steps assembling one section of tube and reflector at a time until the system is complete
- 11) ENSURE THAT THE SYSTEM IS LEVEL AND THAT ALL TUBES ARE ALIGNED HORIZONTALLY AND VERTICALLY – MAKE ADJUSTMENT AT SUSPENSION POINTS AS REQUIRED
- 12) Mount the Burner to the first tube flange using the four nuts and bolts provided
 - a) TIGHTEN THE BOLTS IN AN OPPOSITE CORNER SEQUENCE AND ENSURE THAT THE BURNER IS IN HORIZONTAL ALIGNMENT WITH THE TUBE
- 13) The 'center of gravity' of the burner is slightly off-center to the tubes. So, in order to prevent side rotation of the burner:

Install a support chain from the eye hook on the burner to a point approximately 8 to 10 inches away (towards the burner) from the first tube hanger

 - i) DO NOT fasten the chain from the burner to the first hanger suspension point
 - ii) The chain will angle back over the burner and allow "straight back" movement of the burner when the system heats up and expands

FIGURE 10 BOLTING BURNER TO FLANGED TUBE



- 1 Fifth Nut (Holding Inner Burner to Housing)
- 2 Lock Washers (4) Four
- 3 Nuts (4) Four
- 4 Gasket

- Align the four burner bolts through flange on tube, secure tightly with lock washers and nuts
- Do not loosen or remove fifth nut (#1) directly below burner cup
- Secure suspension chain to eye hook in order to stabilize burner

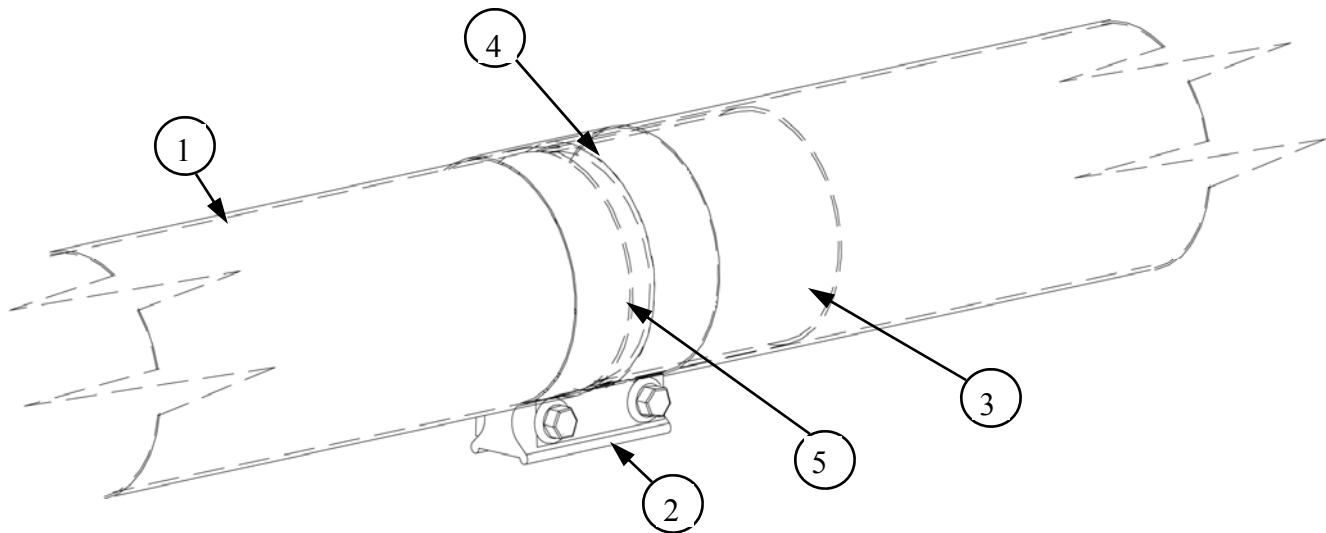
HEATER SHOULD BE SPACED AWAY FROM A WALL OR OBSTRUCTION THAT WOULD RESTRICT OR LIMIT ACCESS TO THE SIDES OF THE BURNER PANEL FOR SERVICE OR REPAIRS.
(SEE PRE-INSTALLATION SURVEY AND MOUNTING CLEARANCES)

TABLE 4

MODEL	TURBULATOR LENGTH (IF REQUIRED)
STV-JZ 155-60	not required
STV-JZ 155-50	not required
STV-JZ 155-40	10'
STV-JZ 130-50	not required
STV-JZ 130-40	10'
STV-JZ 130-30	14'
STV-JZ 110-50	not required

MODEL	TURBULATOR LENGTH (IF REQUIRED)
STV-JZ 110-40	10'
STV-JZ 110-30	14'
STV-JZ 80-40	10'
STV-JZ 80-30	14'
STV-JZ 80-20	14'
STV-JZ 60-30	14'
STV-JZ 60-20	14'

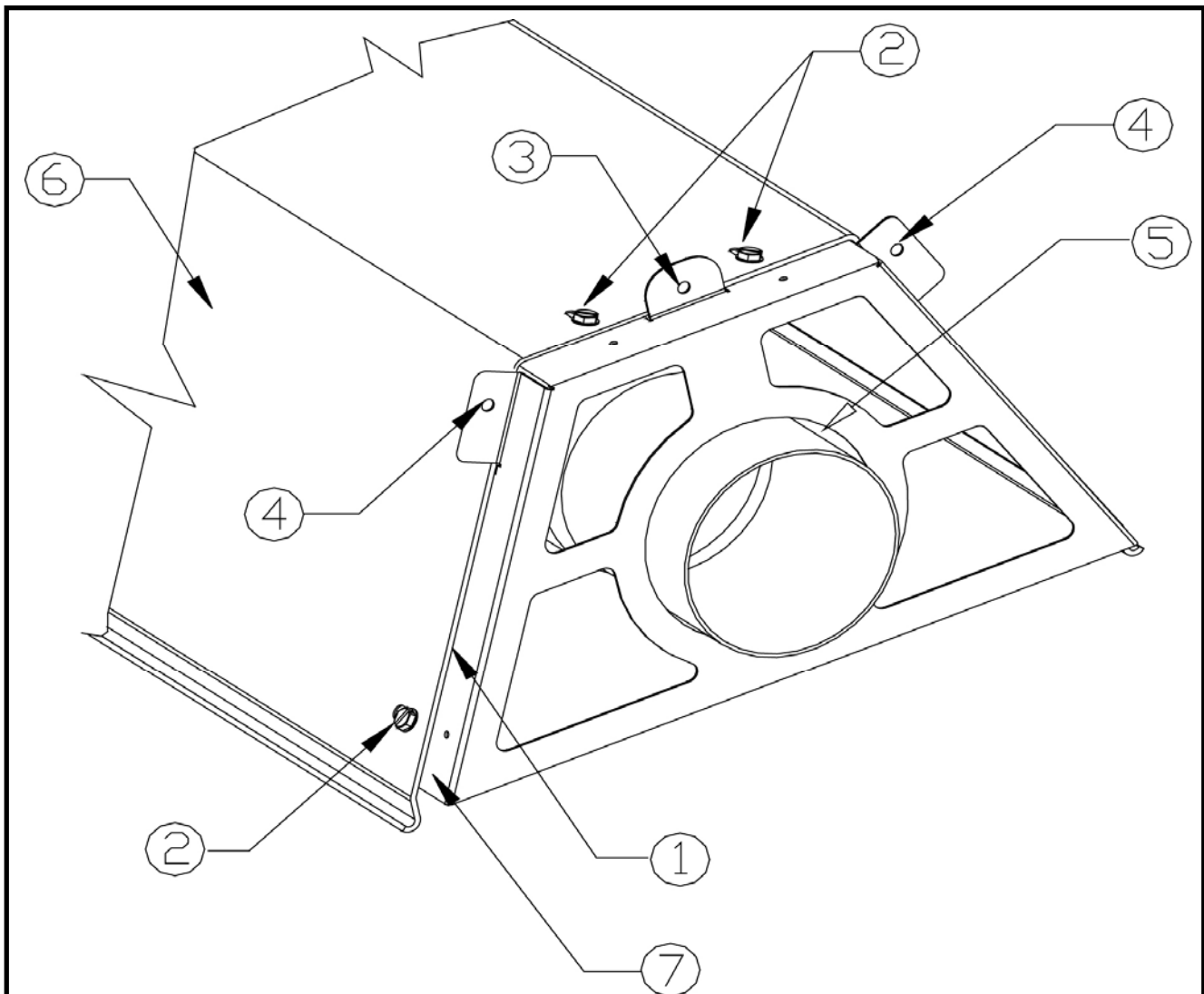
NOTE: Where required the STV-JZ Series Heaters will be supplied with the turbulators factory installed into the end tube(s) of the system configuration, and the tubes marked for easy identification on site.

FIGURE 10 COUPLER

1. Tube
2. Tube Coupler
3. Swaged section of tube
4. Point at which the Swaged tube slides into other section of tube
5. Line of the joint

Once the two tubes are joined together, place the centre of the Coupling over the line of the joint and torque to 40 ft/lbs.

FIGURE 11 MOUNTING FOCUS SHIELD REFLECTOR TO PLATE HANGER



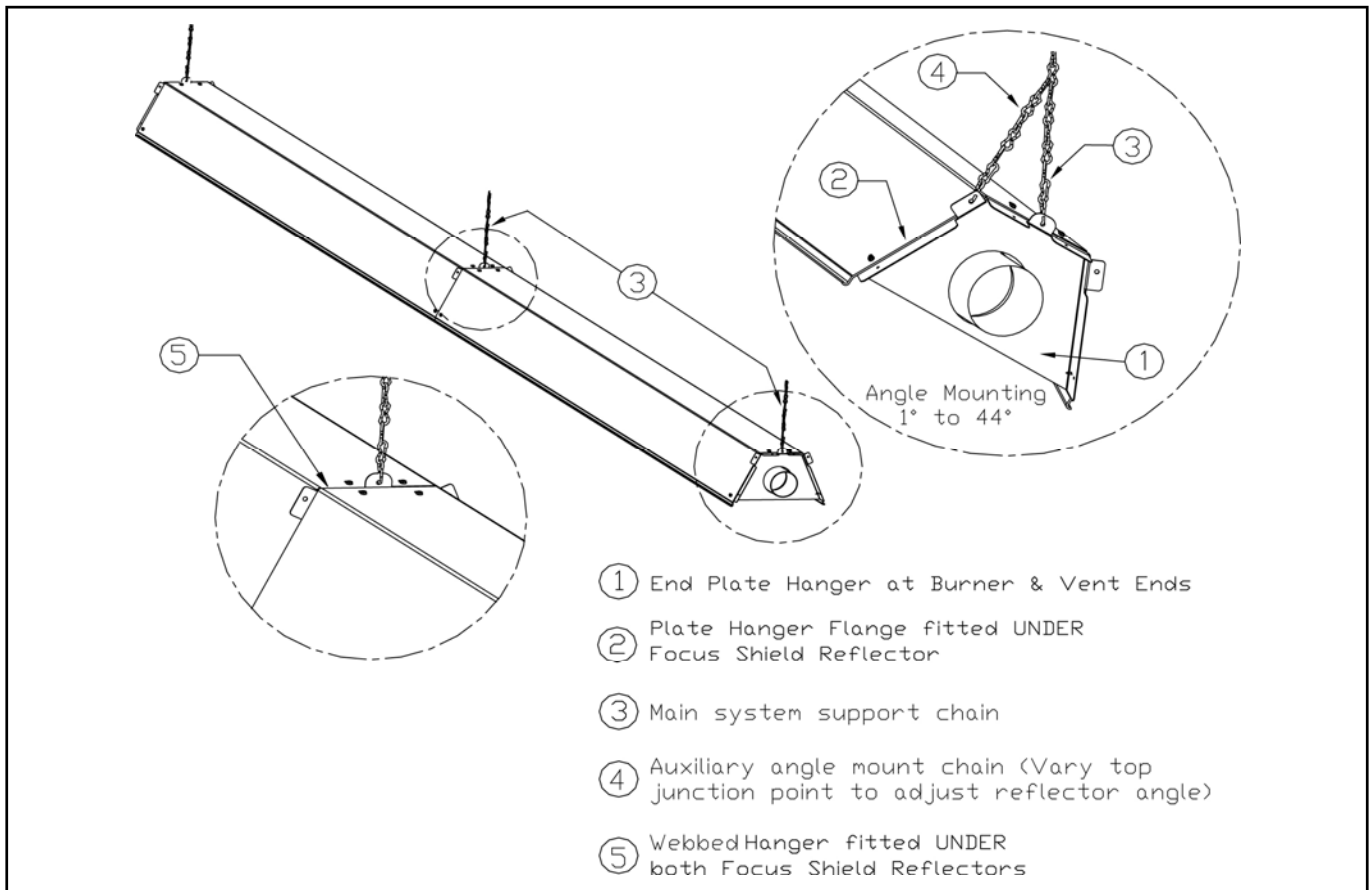
- | | |
|---|--|
| 1 Webbed Hanger Flange under Reflector | 5 Opening for Tube |
| 2 Screws to secure Reflector to Plate Hanger. | 6 Reflector |
| 3 Chain Hole for horizontal suspension | 7 The following Reflector will mount <u>over</u> |
| 4 Chain Hole for 45° suspension | and <u>onto</u> this side of the Webbed Hanger. |

NOTE: For suspension between 1° and 44°, use both suspension points 3 and 4 (see details Fig.12 on Page 13).

10. FOCUS SHIELD REFLECTOR INSTALLATION

The focus shield reflector system can be adjusted to either side up to 45° from horizontal. SEE FIGURE 12 (PAGE 13), FIGURE 7(PAGE 9) Note that for both horizontal and angle mounting, the tube must be level along its length. Improper mounting can result in overheating of controls and combustible materials. Use only non-combustible mounting hardware.

FIGURE 12 HANGER ARRANGEMENTS



NOTE: Except for the vent end plate hanger, all hangers must be installed with the cavity side facing the burner end of the system - the cavity side of the vent end hanger must face the vent

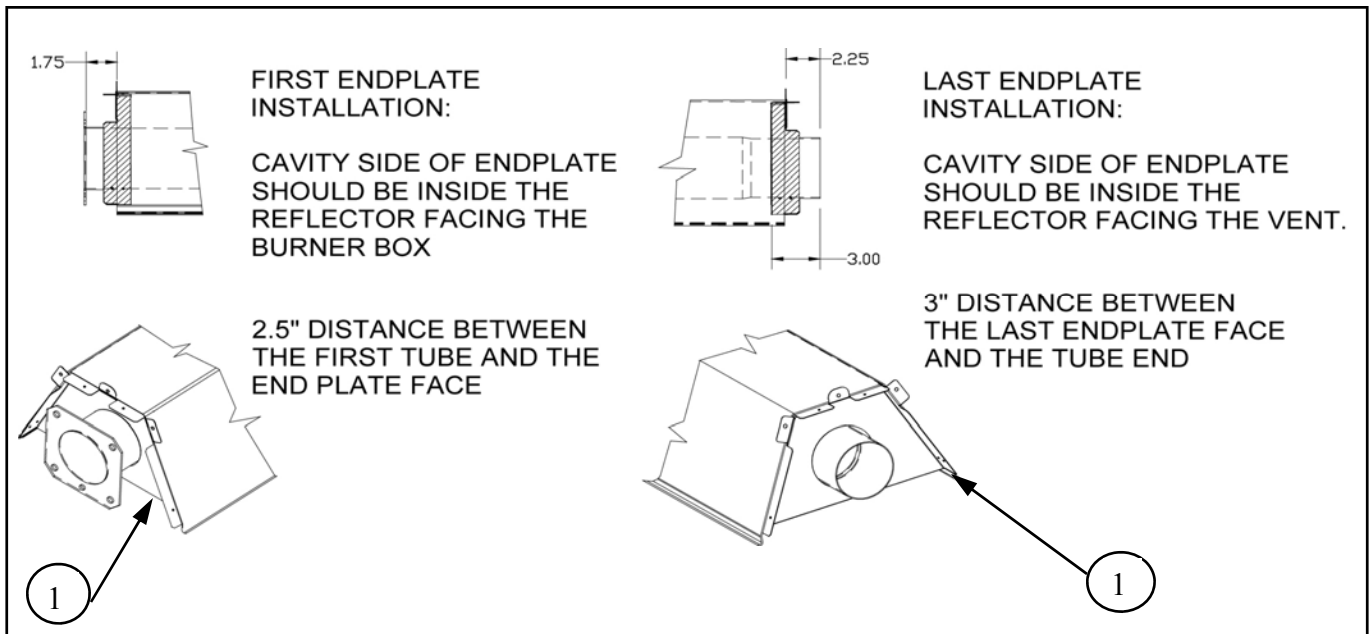
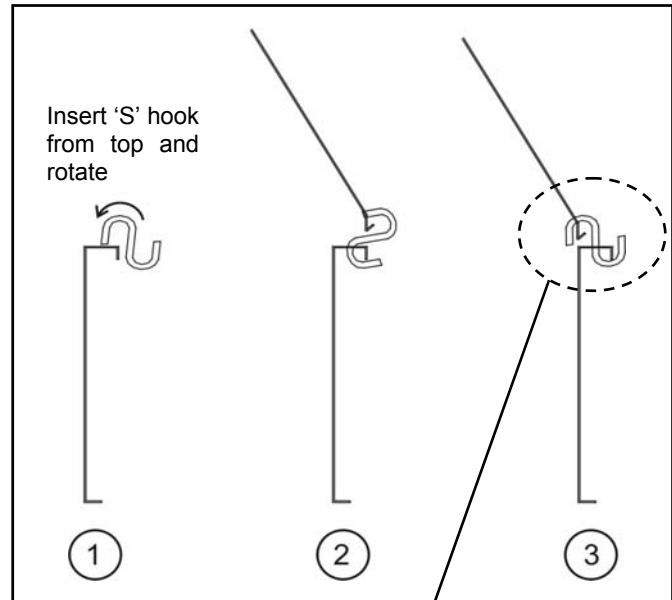
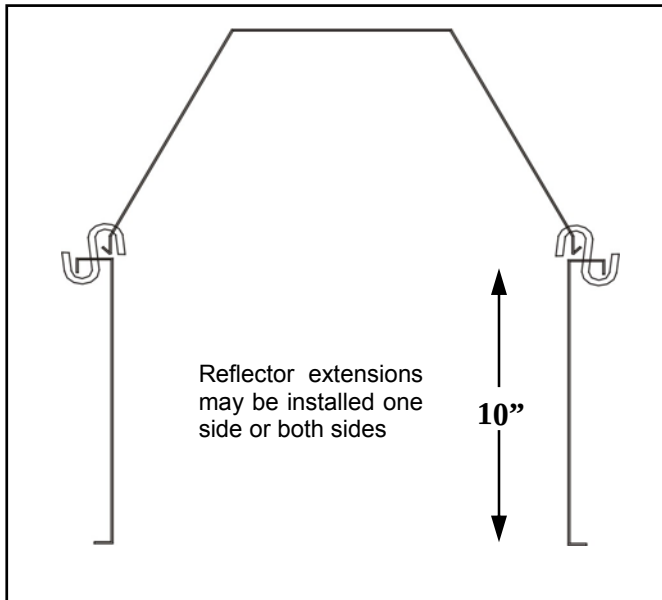
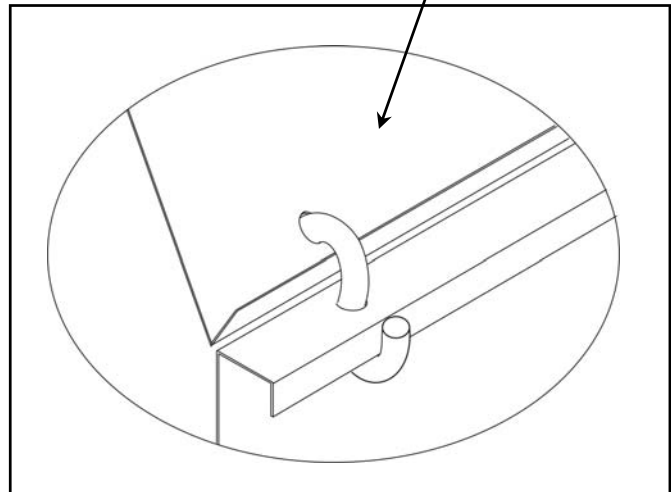


FIGURE 13 REFLECTOR EXTENSIONS

(OPTIONAL - IF REQUIRED)



1. Reflector extensions can be installed on one side or both sides of the reflector
2. Reflector extensions are 116" in length
3. Holes (3) for "S" hooks are located 2.25" from each end and one at the center (58")
4. Drill 1/4" holes in the reflector 3/4" up from the bottom edge of the reflector to align with the holes along the length of the reflector extension
5. Insert "S" hooks down from the top of the reflector extension
6. Rotate "S" hook approx. 90°, and insert into holes in reflector
7. Settle into place



11. FLUE VENTING

THIS STV-JZ SERIES IS APPROVED FOR BOTH DIRECT AND INDIRECT VENTING APPLICATIONS. THE SYSTEM MUST NOT BE OPERATED WITHIN A NEGATIVE AIR CONDITION, UNLESS COMBUSTION AIR IS BROUGHT IN FROM OUTSIDE DIRECTLY TO THE BURNER. IF NEGATIVE PRESSURE IS EXPERIENCED OR ANTICIPATED IN THE HEATED SPACE, THE SECOND PORT (BARB) ON THE BLOCKED FLUE SWITCH SHOULD BE CONNECTED DIRECTLY TO OUTSIDE AIR USING 1/4" PLASTIC HOSE FROM BLOCKED FLUE SWITCH TO OUTSIDE OF BUILDING (NOT SUPPLIED).

INDIRECT VENTED APPLICATION

A length of 'C' Vent is to be installed on the swaged end of the last tube before any Tee or Elbow is fitted. When the heater is installed and indirectly vented, it is required in Canada that the heater be electrically interlocked to an independent exhaust fan by means of an Air Proving Switch. The exhaust fan must be sized to create 3CFM for every 1000 Btu/hr or fraction thereof, of total input of installed equipment. Consult CSA.B149.1-00 latest edition for requirements.

In the USA when a heater is installed unvented the system requires consideration of normal infiltration and introduction of outside air by natural or mechanical means, and/or electrically interlocked to an independent exhaust fan. Consult your local codes and ANSI Z223.1 latest edition. for all venting requirements, and practices.

DIRECT VENTED APPLICATION

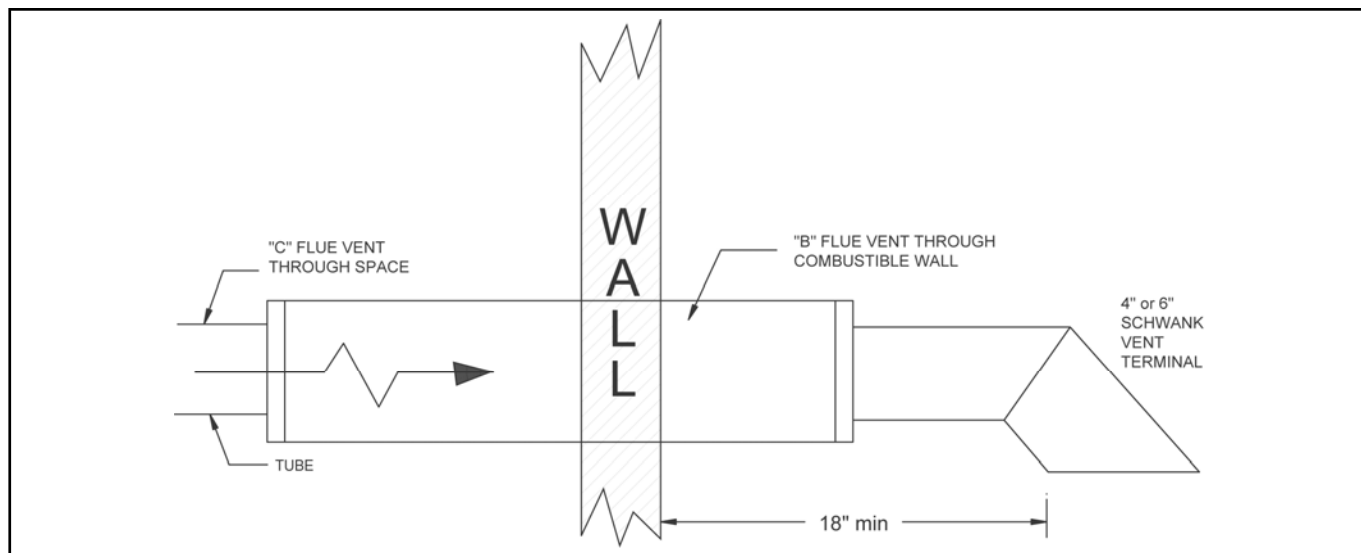
All venting must be single wall 4" diameter 26 gauge minimum vent except that portion of vent passing through a combustible wall or roof then type "B" vent may be used as per CSA's interim requirement. When venting horizontally, the flue vent system must slope downwards approximately 1/4" per foot toward the vent terminal, starting at the termination of the radiant tube.

For horizontal through the wall venting, the approved 4" (JA-0528-XX) or 6" (JA-0529-XX) horizontal wall vent terminal or a high-wind termination cap approved by a nationally recognized certification agency can be used and mounted 18"

from the outside wall to the inside edge of terminal opening to alleviate back pressure caused by turbulent wind conditions (See Fig. 17). This will also ensure flue gases are directed away from the structure to protect building materials from degradation by the exhausted flue gases. It is the sole responsibility of the installer to be familiar with current local codes or ANSI Z223.1 / CSA.B149.1-00 latest editions for all venting requirements, and practices.

For vertical through the roof venting, use a 'B-vent' termination cap as supplied by the manufacturer of the approved 'B-vent'.

FIGURE 17



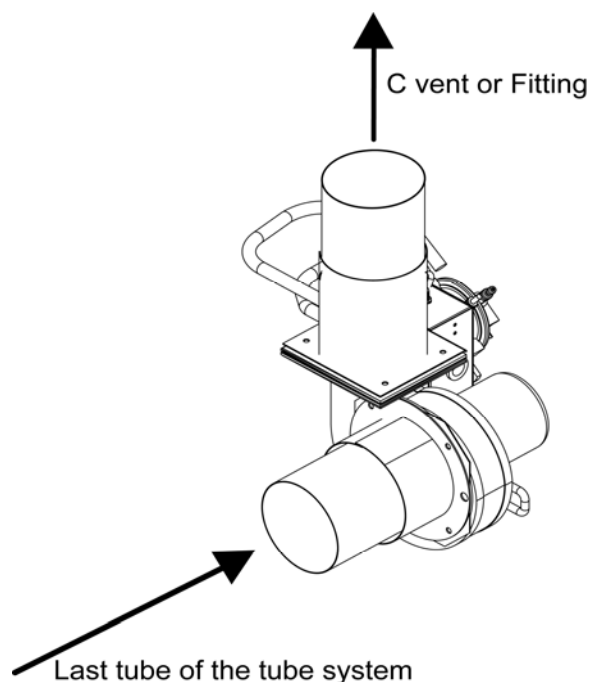
The total maximum allowable combined length of vent and combustion air duct is 80' for STV-JZ 155 and 130, and 50' for STV-JZ 110, 80 and 60. Total maximum allowable combined vent and duct is reduced by ten feet for every 90° elbow installed in the vent or duct. Should the tube system be installed with a 90° or with a 180° elbow in the radiant tube, 10 ft or 20 ft respectively must be deducted from the length of vent and duct. Neither the individual flue vent nor the combustion air duct is to exceed 50 ft in length. Exceeding the allowable lengths may create condensation problems and will void CSA Design Certification. . The horizontal flue vent shall not terminate less than the following guidelines except where indicated in brackets:

- One foot above grade level, unless its location is adjacent to public walkways, then it has to be not less than seven feet.
 - Must be installed to prevent blockage by snow and protect building materials from degradation by flue gases.
 - Directly below a soffit or over- hang.
 - Directly above a gas utility meter or service regulator.
 - Twelve inches from combustion air inlet of any heater with input up to 100,000 Btu/hr.
 - Three feet from combustion air inlet of any heater over 100,000 BTU.
 - Within six feet of a mechanical air supply inlet to any building.
 - Twelve inches from sides and bottom and eighteen inches from top when installed close to the corner of a building.
- As an Option, two heaters may be vented through an approved common 4" X 4" X 6" Vent Tee, supplied by the distributor. The two heaters must then be controlled by a single common thermostat or "ON/OFF" switch.
- All vent pipe with a slip-fit connection must be mechanically secured. A length of 'C' Vent is to be installed on the swaged end of the last tube before any Tee is fitted.

Where the vent pipe passes through areas where the ambient temperature is likely to produce condensation of the flue gases, the vent pipe shall be insulated with a suitable material as approved and specified by the insulation manufacturer.

Check with the manufacturers Technical Support as to the maximum vent temperature requirements. The vent system must **always** be adequately supported to prevent sagging.
(See Fig 4 Page 8)

FIGURE 14 FLUE VENT CONNECTION



For Direct and Indirect Venting it is recommended to install a length of 'C' Vent onto the end of the last tube before any fittings are installed. The "C" Vent connection should be slipped onto the tube and positioned approx 6" beyond the swaged portion of the 4" tube and must be secured with sheet metal screws.

PLEASE SEE SECTION 14: HEATER EXPANSION (PAGE 20).

12. COMBUSTION AIR DUCT

Where heater is operated in a negative air condition or in contaminated air atmosphere such as woodworking shops, air for combustion must be ducted from outside to intake flange on blower. The total maximum combined length of vent and combustion air duct is 80' for STV-JZ 155 and

130, and 50' for STV-JZ 110, 80 and 60. Neither the individual flue vent or combustion air duct is to exceed 50'. The total maximum allowable combined vent /air duct is reduced by ten feet for every 90° vent elbow installed.

Do not install filters on the combustion air intake. For ease of installation, this heater has an optional fresh air intake duct hood. It can be used as an outdoor intake hood to bring combustion air to the heater from outside. If drawing in fresh air from outside, it is recommended as per common Engineering practice, that any single wall pipe exposed to cold air must be insulated to prevent condensation. If heater is being vented horizontally through the wall and combustion air is ducted in from out-

side to the Burner, it is advisable to create a trap at the Burner. The trap is created by dropping the pipe below the level of the tube (much like a plumbing trap using elbows or a flexible connector) before connecting it to the fresh air intake on top of the Burner box, **Do not use flexible dryer hose** for air inlet duct, the corrugated sides of this tubing add too much restriction to the air flow. A good quality industry approved insulated flex is allowed.

Minimum air intake inlet distances:

- Three feet above grade
- Twelve inches from flue vent terminal of heaters with input up to 100,000 Btu's/hr.
- Three feet from flue vent terminal of any heaters over 100,000 Btu/hr.

CAUTION:

In installations where chlorinated Hydrocarbons are in use, such as Trichloroethylene or Chloroethylene Nu it is essential that combustion air be brought in from non-contaminated areas. Burning the fumes from these gases will create Hydrochloric acid fumes, which are detrimental to humans, equipment and buildings. Typical sources of other contaminants are paint removers, paints, refrigerants, solvents, adhesives, degreasers, lubricants, pesticides, etc.

13. GAS SUPPLY INSTALLATION

It is recommended that a locally approved flexible connector supplied by the distributor be installed between the heater and gas piping.

The heater must be isolated from the gas supply piping system by closing its individual manual shut off valve (supplied by installer) during any pressure testing of the gas supply piping system.

CAUTION:

If a rigid gas pipe connection is made, then compensation for normal gas supply pipe expansion, and radiant tube expansion must be provided. All piping must conform to local codes.

SEE SECTION 14: (PAGE 21) HEATER EXPANSION

DO NOT use pressures greater than 1/2 psig. to pressure check the heater.

TEST FOR LEAKS: All gas piping and connections must be tested for leaks after the installation is completed.

Apply soap suds solution to all connections and joints and if bubbles appear, leaks have been detected and must be corrected. **DO NOT USE A MATCH OR OPEN FLAME OF ANY KIND TO TEST FOR LEAKS. NEVER OPERATE THE HEATER WITH LEAKING CONNECTIONS.**

The supply system should be checked first with heater turned "OFF" followed by another check with heater turned "ON".

IMPORTANT:

The minimum supply-line pressure at the inlet to the heater regulator must not, in any instance, be lower than 5.5 inches of water column pressure for natural gas and 11.0 inches of water column pressure for propane gas. The supply line gas pressure must be checked with all the heater (s) operating.

Installation of a gas line (trap) "drip leg" is required at the inlet connection tee following the pipe drop to the heater. Failure to provide a "drip leg" could result in condensation and foreign matter passing into the gas valve. Failure to install a "drip leg" in the gas line will void the warranty.

TABLE 5

GAS TYPE	LINE PRESSURE INCH WATER COLUMN		MANIFOLD PRESSURE INCH WATER COLUMN AT-TAP IN GAS VALVE
	<u>MINIMUM</u>	<u>MAXIMUM</u>	
Natural Gas	5.0	14.0	3.5
Propane	11.0	14.0	10.0

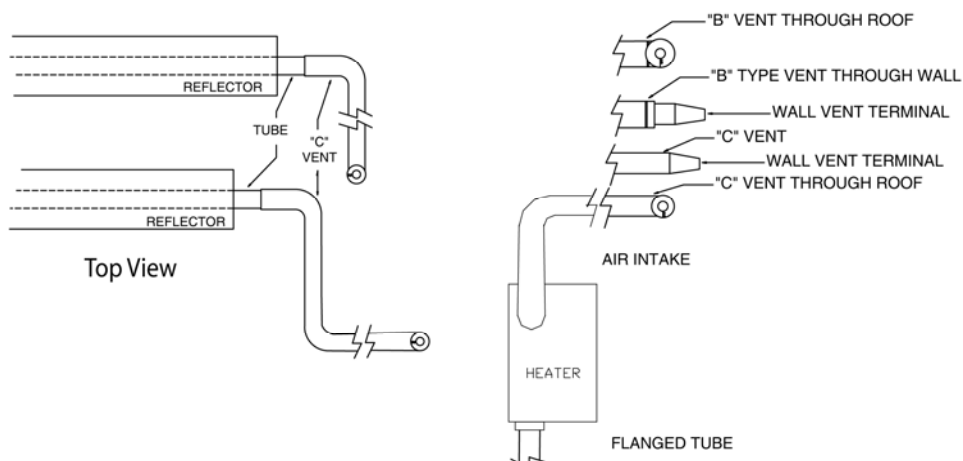
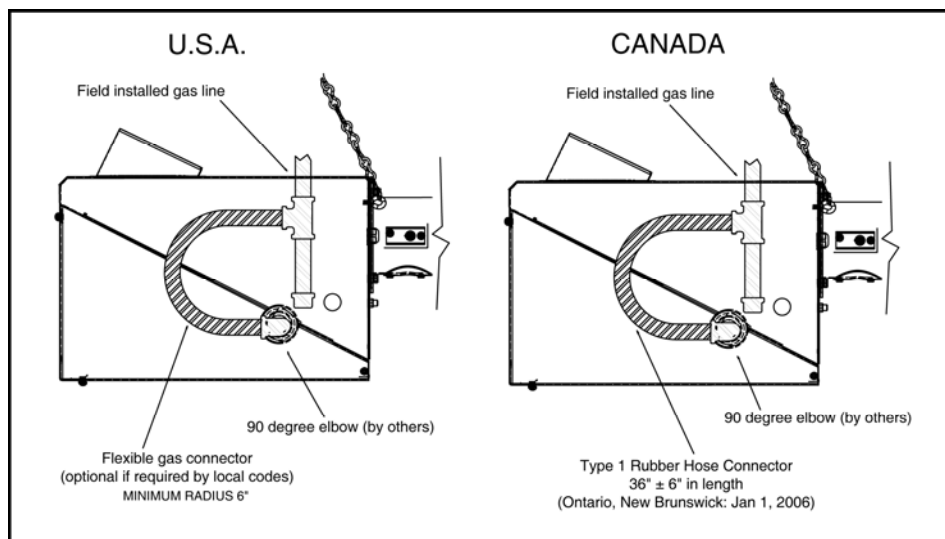
NOTE: Access to the manifold pressure test port is on the top of the valve. A 3/16" Allen Wrench is necessary to check this. When checking or setting the manifold pressure, a **water manometer** should be used. Gauges which measure in

ounces per square inch or pounds per square inch are not accurate enough to properly measure or set the pressure. PLEASE SEE NEXT SECTION ON HEATER EXPANSION.

14. HEATER EXPANSION

The Btu/hr input and the tube length determine the overall expansion that occurs in a tube system. A typical infrared tube installation will expand toward both the Burner and the vent end. In order to address this issue it is suggested that the gas line, flue vent, and combustion air intake (if used) shall be installed in such a manner that the normal expansion of the heater will be accommodated.

Tube Length in Feet	Btu/Hr Input Rating	Approximate Overall Expansion
20 ft / 30 ft	60,000	1 1/2"
20 ft / 30 ft / 40 ft	80,000	1 3/4
20 ft / 30 ft / 40 ft / 50 ft	110,000	2"
30 ft / 40 ft / 50 ft	130,000	2"
40 ft / 50 ft / 60 ft	155,00	2 1/2"



15. ELECTRICAL AND THERMOSTAT WIRING

(SEE WIRING DIAGRAM PAGE 23)

Wiring must be done in accordance with local codes. The total load of all heaters must be considered in determining the required contact rating of the controlling thermostat or switch. Each tube heater requires 120V, 60 HZ electrical power sized for 145VA.

The heater can be controlled by the Tru-Temp Thermostat, a line voltage Thermostat or by an "ON/OFF" switch. Any heater(s) intended for 24v thermostat control must be ordered with the 24v control options.

IMPORTANT:

Do not install the thermostat or sensors in the direct radiant stream.

The voltage at the spark ignition control is 24V. Note that proper functioning of the heater will be adversely affected if the input voltage varies by

more than +/- 10%. Ambient Temperature rating is minus 40°F to plus 175°F (-40°C to +79°C).

WARNING: The heater must be electrically grounded in accordance with the National Electrical Code. ANSi/NFPA 70 or current Canadian Electrical Code.

16. HIGH ALTITUDE INSTALLATIONS

Canada: All of the STV-JZ radiant tube heaters are approved for altitudes zero to 4500 feet above sea level and do not require de-rating.

USA: If a heater is to be installed at altitudes above 2000 ft, the input must be reduced by 4% per 1000 ft. If your local utility de-rates the heat content in the gas supply, no modification of the heater is required. If the gas supply is not de-rated, the orifice must be changed according to the chart on page 34. Check with your local utility regarding de-rating of this appliance.

17. LIGHTING INSTRUCTIONS

Refer to the lighting instructions on the outside cover of the burner housing. Again, if the unit locks out on safety, main power to the unit must be manually interrupted for a 30 second reset period before the heater can be restarted.

NOTE:

On initial installation, the unit may lock out on safety owing to the length of time required to bleed air from the gas piping system.

18. RECOMMENDED MAINTENANCE

- Inspect the venting system each heating season and repair or replace worn parts as required.
- Check the inlet air opening and the blower periodically, cleaning off any lint or foreign matter, as it is important that the flow of

combustion and ventilation air must not be obstructed.

- In addition we recommend the entire system be checked once a year by a qualified service technician.

THE STV-JZ TUBE HEATER BURNER IS COMPLETELY FACTORY ASSEMBLED AND TESTED. ANY ALTERATION VOIDS THE CSA CERTIFICATION AND MANUFACTURER'S WARRANTY. FOR ADDITIONAL INFORMATION, CONTACT YOUR LOCAL DISTRIBUTOR OR MANUFACTURER.

19. SEQUENCE OF OPERATION - HONEYWELL S87J1034

STV-JZ Burner with direct spark ignition, is as follows : options #1 #2

Option #1: (120 volts)

Upon a call for heat by the **line voltage Thermostat or "ON/OFF" switch**, the blower is activated, closing a normally open contact in the blower pressure switch

Option #2: (24 volts)

Upon a call for heat by the **24 volt Thermostat or ON/OFF switch**, the 24 volt relay will energize, closing the normally open contact to the blower.

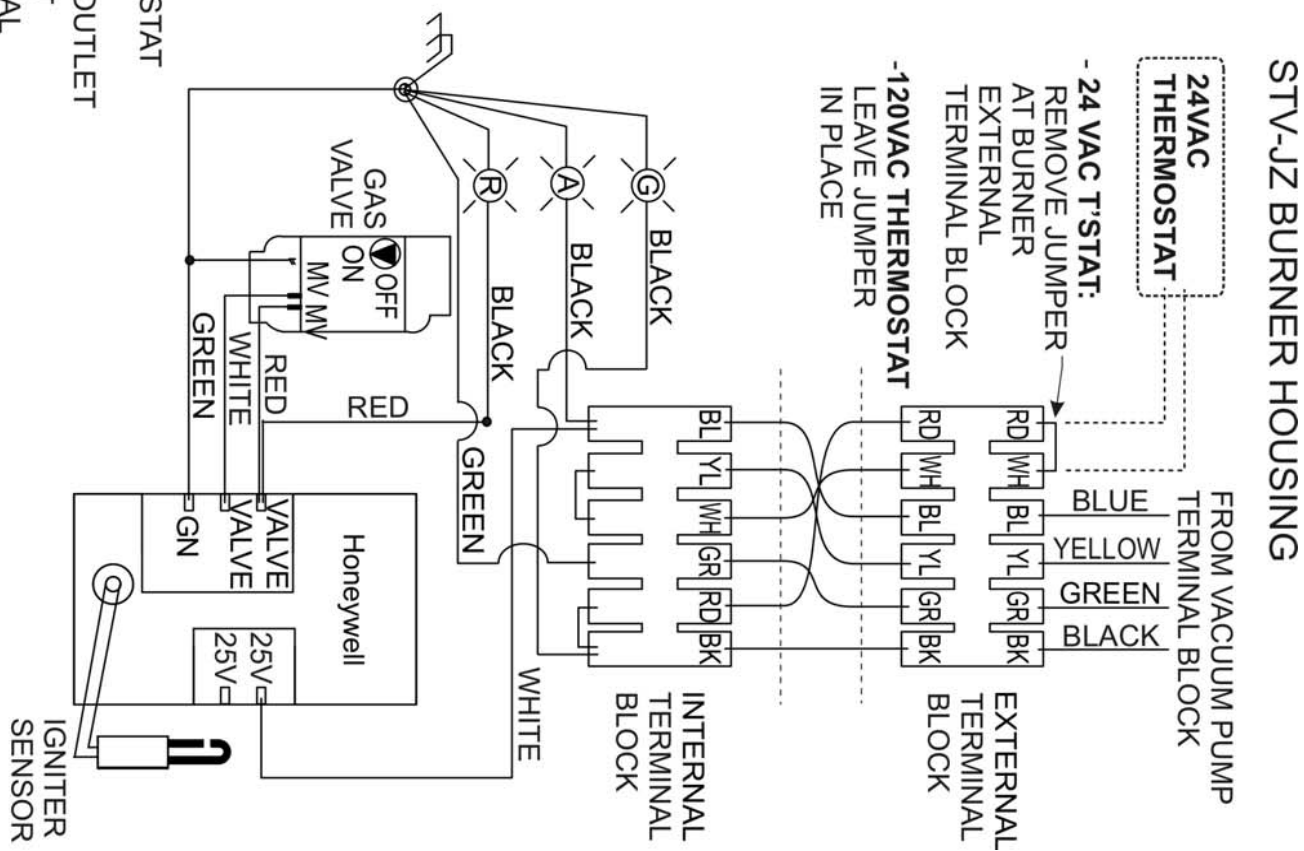
- With the blower pressure switch contact closed, the 30 second pre-purge cycle on the DSI control is activated. The Spark is energized and the gas valve opens.

- Once the flame sensor determines that there is a flame, the spark igniter is de-energized.
- In the event ignition does not occur, the safety circuit will function to interrupt gas flow after approximately 21 seconds and lock the system out. No further gas will flow until the power has been manually interrupted for a period of 30 seconds. This will reset the ignition module and the operating sequence will restart at step #3.
- If the blower does not run, the blower pressure switch (normally open contact) does not close and power is not supplied to the ignition control.

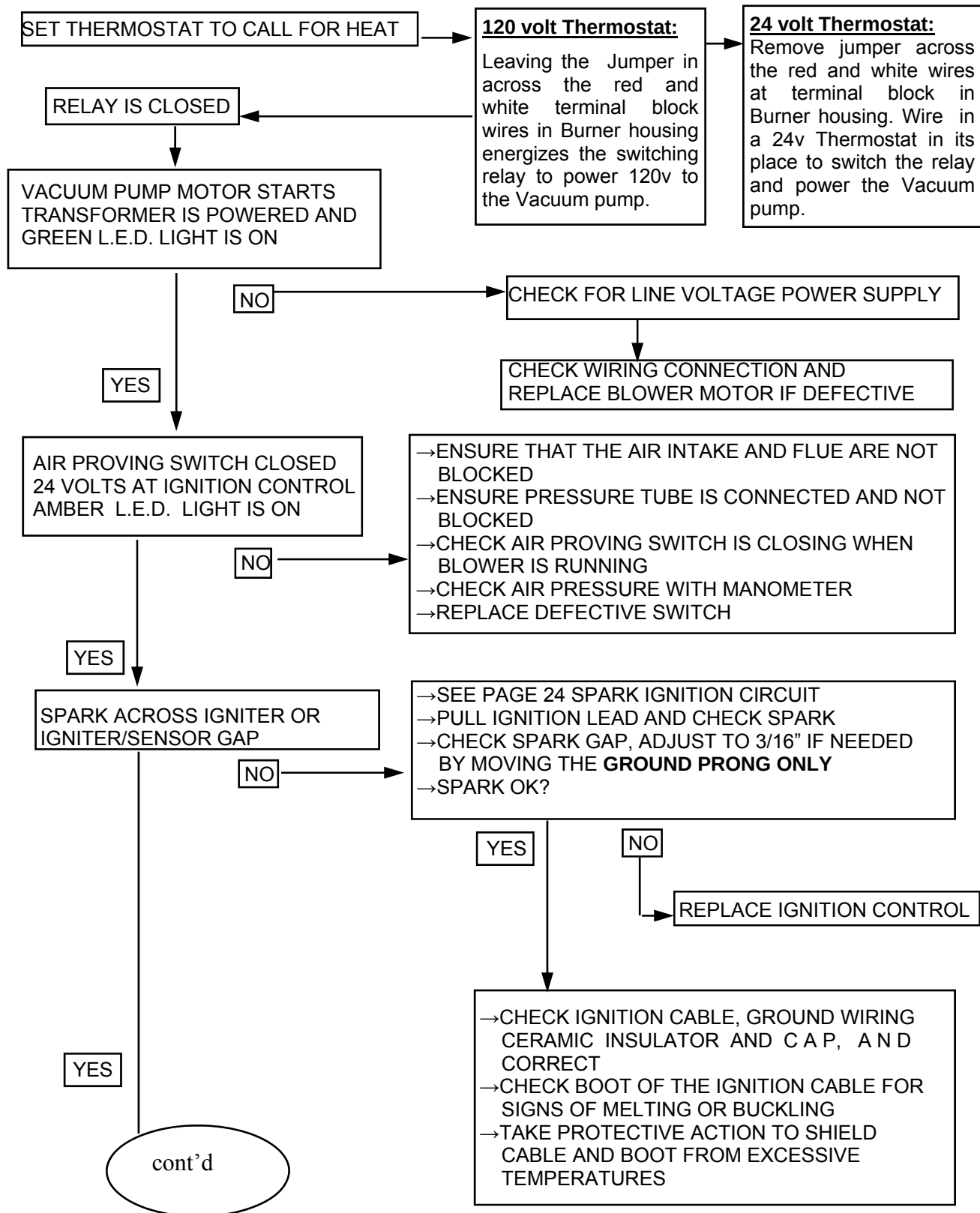
STV-JZ VACUUM PUMP CONTROLS

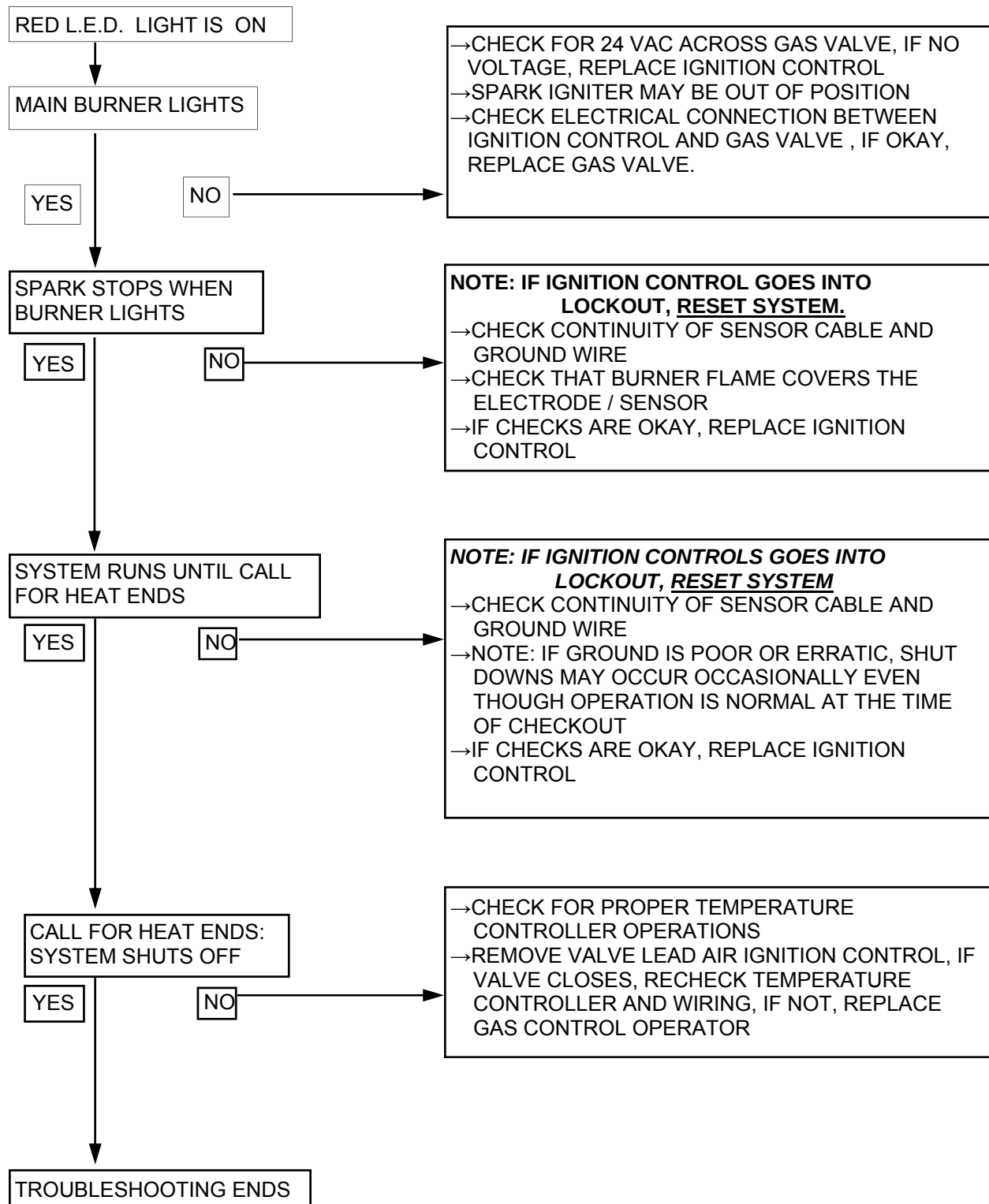


TO BURNER HOUSING
EXTERNAL
TERMINAL BLOCK



21. TROUBLESHOOTING GUIDE HONEYWELL S87J1034 CONTROL





22. SPARK IGNITION CIRCUIT

The step-up transformer in the ignition control provides spark ignition at 30,000 volts (open circuit). To check the spark ignition circuit, proceed as follows.

- Shut off gas supply to the gas control
- Disconnect the ignition cable at the ignition control stud terminal to isolate the circuit from the Spark Igniter or Igniter / Sensor
- Prepare a short jumper lead, using heavily insulated wire such as ignition cable

CAUTION

In the next step, DO NOT allow fingers to touch either the stripped end of the jumper or the stud terminal. This is a very high voltage circuit and electrical shock can result.

- Perform this test immediately upon energizing the system before the Ignition Control goes into safety lockout and interrupts the spark circuit. Touch one end of the jumper firmly to the ignition control GND terminal. (DO NOT remove the existing ground lead.) Slowly move the other end of the jumper wire toward the stud terminal on the Ignition Control to establish a spark.
- Pull the wire away from the stud and note the length of gap at which spark discontinues.
- A spark length of 1/8 in. (3mm) or more indicates satisfactory voltage output. If no arc can be established, or the maximum spark is less than 1/8 in. (3mm), and power to the Ignition Control input terminals was proved, replace the Ignition Control.
- Turn off the power and reconnect the Ignition Wire to the Ignition Control stud. Disconnect the Ignition Wire from the Igniter and repeat the steps above by grounding the wire out to the tube body this time. Turn on the power and pull the wire away from the tube and note the length of gap at which the spark discontinues. If there is no spark or weak spark replace the Ignition Wire.

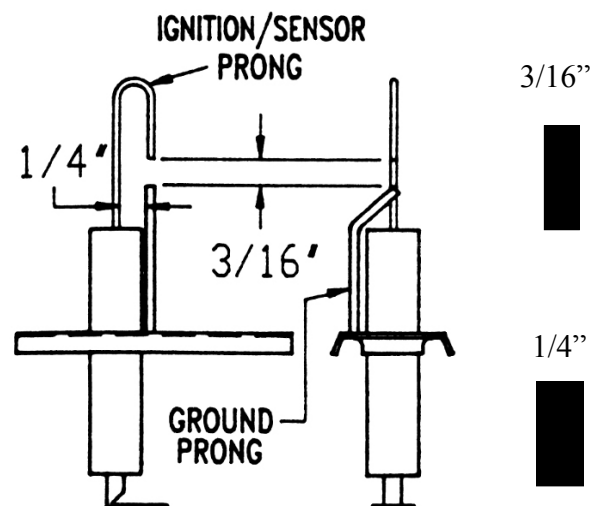
SPARK IGNITER SET UP

Please use the following diagram for checking the Igniter gap.

If the gap is incorrect all adjustments should be made with the **GROUND PRONG/PIN ONLY!**

DO NOT BEND THE IGNITER PRONG!!!!

The black bars located at the lower right corner can be used as a guide for adjustment.

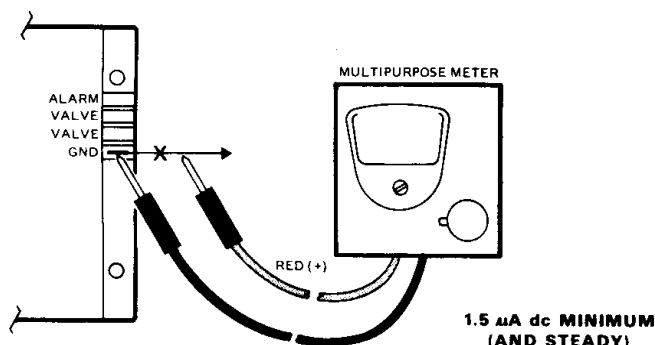


23. FLAME SENSING CIRCUIT

The output of the flame sensing circuit cannot be checked directly on the S87 body. Check the flame sensing circuit directly by checking the flame sensing current from the sensor to the S87 as follows.

1. Connect a meter (dc microammeter scale) in series with the flame signal ground wire as shown below. Using the Honeywell W136A Test Meter or equivalent. Disconnect the ground wire from the S87. Connect the red (positive) meter lead to the free end of the ground wire. Connect the black (negative) meter lead to the quick-connect ground terminal on the S87.
2. Restart the system and read the meter. The flame sensor current must be at least 1.5 μ A and steady. If the reading is less than 1.5 μ A or unsteady, see LOW OR UNSTEADY FLAME CURRENT section, below.

If a flame is present at sensor and a reading of zero μ A is obtained, check for a secondary ground connection to the 25V (GND) terminal. If secondary connection exists, temporarily remove connection and measure flame current.



LOW/ UNSTEADY FLAME CURRENT

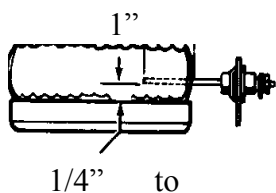
If the current to the S87 flame circuit is less than 1.5 μ A or is unsteady, check the burner flame, flame sensor location and electrical connections as follows.

Electrical Connections and Shorts

Connections at the flame sensor must be clean and tight. If wiring needs replacement, use moisture resistant #18 wire rated for continuous duty up to 105⁰ C [221⁰ F].

Flame Sensor

The flame signal is best when about 1 in. [25 mm] of flame rod is immersed in the burner flame. A bent flame rod, bent mounting bracket or cracked ceramic insulator can affect flame signal. Replace flame sensor if necessary.



A good rectifying flame is achieved with approx 1" of sensor in a strong blue flame, posi-



A lazy or weak flame is not a good rectifying flame. Check gas pressure and gas line/

Burner Flame

The flame sensor must be constantly immersed in flame. Check burner flame conditions as shown opposite. Observe Burner rating plate for the correct gas pressure, and check it with a manometer. If gas pressure is OK check line and orifice for obstructions.

24. START-UP SHEET

COMMISSIONING REPORT AS PER I&O MANUAL AND LOCAL CODES

CONTRACTOR NAME: DATE.....

ADDRESS:.....

.....

CITY:.....

PHONE:.....

CELL:

JOB SITE.....CITY.....

HEATER MODEL NUMBER:.....

HEATER SERIAL NUMBER:

**THIS EQUIPMENT HAS BEEN FACTORY FIRED AND TESTED BEFORE DELIVERY, NEVERTHELESS
IT IS NOT A PLUG IN APPLIANCE. IT DOES REQUIRE COMMISSIONING AND FIELD ADJUSTMENTS**

**TO ENSURE THAT SITE CONDITIONS ARE COMPATIBLE WITH THIS HEATER, AND TO
ALLEVIATE NUISANCE CALL BACKS FOR THE CONTRACTOR, THE FOLLOWING
START-UP NEEDS TO BE COMPLETED BY THE LICENSED GAS INSTALLER.**

**A CONTRACTOR IS CALLING FOR TECHNICAL SUPPORT,
MUST PROVIDE THE FOLLOWING INFORMATION
FROM HIS COMPLETED COMMISSIONING REPORT ON NEXT PAGE**

FAX COMPLETED FORM TO TECHNICAL SERVICES: CANADA - 905-712-8336 USA - 706-554-9390

TO BE COMPLETED BY THE LICENSED INSTALLER
TUBE HEATER COMMISSIONING REPORT

TYPE OF GAS:	NG	☐	LP	☐
DOES BUILDING HAVE A NEGATIVE CONDITION:	YES	☐	NO	☐
IF THIS IS A HIGH ALTITUDE AREA WHAT IS THE ALTITUDE ABOVE SEA LEVEL	Feet			
DOES APPLICATION REQUIRE FRESH AIR TO BURNER	YES	☐	NO	☐
IS HEATER EXPOSED TO CHEMICAL OR CORROSIVE ATMOSPHERE:	YES	☐	NO	☐
ARE ACTUAL MINIMUM CLEARANCES AS PER TABLE 3	YES	☐	NO	☐
CAN HEATER BE AFFECTED BY OVERHEAD CRANES / VIBRATION	YES	☐	NO	☐
ARE GAS SUPPLY LINES ADEQUATELY SIZED FOR SYSTEM	YES	☐	NO	☐
GAS LINES AND BRANCHES HAVE BEEN PURGED OF AIR:	YES	☐	NO	☐
THIS HEATER FIRED WITHOUT ANY MALFUNCTION:	YES	☐	NO	☐
INLET GAS SUPPLY PRESSURE WITH HEATER OPERATING :			WC"	
GAS VALVE OUTLET (Manifold) PRESSURE WITH HEATER OPERATING:			WC"	
WHAT IS THE LINE VOLTAGE READING AT THE HEATER			VOLTS	
WHAT IS THE VOLTAGE READING AT THE IGNITION MODULE			VOLTS	
WHAT IS THE FLAME SIGNAL STRENGTH IN uA FROM SENSOR:			uA (microamps)	
IS HEATER CONTROLLED BY A THERMOSTAT	YES	☐	NO	☐
IS THE THERMOSTAT STRATEGICALLY LOCATED	YES	☐	NO	☐
WHAT IS TOTAL LENGTH OF INSTALLED THERMOSTAT WIRE			FEET	
WHAT IS THE GAUGE OF THE THERMOSTAT WIRE			GAUGE	
WHAT IS THE HEATER TUBE LENGTH (10ft per Tube section)			FEET	
WHAT IS THE TOTAL LENGTH OF THE VENT (add 10ft for each bend)			FEET	
WHAT LENGTH IS COMBUSTION AIR INTAKE (add 10ft for each bend)			FEET	
IF REQUIRED....WHAT IS THE LENGTH OF THE TURBULATOR(S)			FEET	
IF INSTALLED....IS TURBULATOR AT FLUE END OF SYSTEM	YES	☐	NO	☐

THIS HEATER MUST HAVE GOOD ELECTRICAL GROUNDING

*** FAX COMPLETED FORM TO TECHNICAL SERVICES: CANADA - 905-712-8336 OR USA - 706-554-9390**

25. OPTIONAL COMPONENTS

Flue Vent Terminals

4" wall horizontal
6" wall horizontal

JA-0528-XX
JA-0529-XX



Flue Vent Terminals

4" roof vertical
6" roof vertical

JA-0530-XX
JA-0531-XX



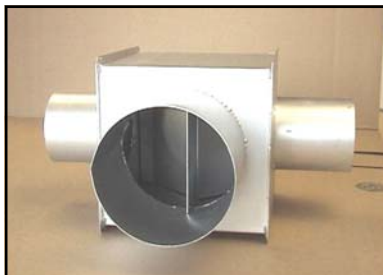
Torctite Coupler (c/w 2 bolts)

JA-0516-SW



Vent Tee 4" X 4" X 6"
(2 couplers optional)

JA- 0514-XX

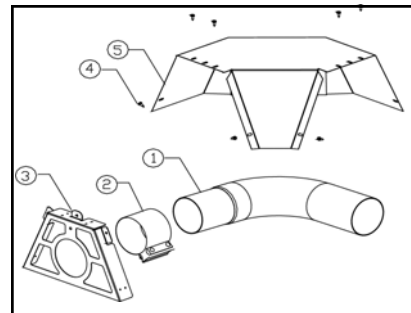


90 degree Aluminized Steel Elbow Kit*

*Kit includes: elbow, coupler, reflector and plate hanger.

JS-0508-JZ

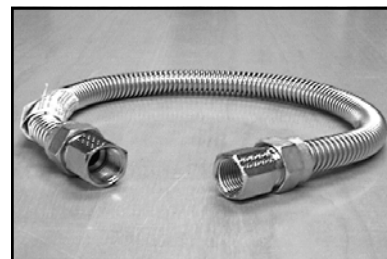
**For 180 degree Elbow Applications
order 2 x 90 degree Elbow kits.**



Flexible Gas Connector (USA)

Input- 155,000 or less:
JL-0771-FF 1/2"x18"
JL-0771-XX 1/2"x24"

Input- 175,000 or more:
JL-0771-ZZ 3/4"x24"



Type 1 Hose Gas Connector (Canada)

JL-0771-RC ⇒ 45 to 155,000 Btuh,
1/2" x 36" Hose
1/2" MPT x 1/2" MPT

JL-0771-RC

JL-0771-RB ⇒ 175 to 200,00 Btuh,
3/4" x 36" Hose
1/2" MPT x 3/4" MPT

JL-0771-RB



Fresh Air Intake Adapter

JS-0532-SE



Line Voltage Thermostat:

Not to be used in corrosive or wet environments

JL-0772-XX



24 Volt Option:

Single heater per Thermostat for field mounting in Burner housings

JS-0568-KT



**Low Voltage Thermostat
(24 Volts)**

JS-0569-XX



24 Volt Option:

Multiple Heaters per Thermostat
(for field mounting. in burner housing)

JM-0303 –KT



#8 Hanging Chain - (box of 50 ft)

JL-0798-JC



Touch Up Paint -
High Temp, 369g aerosol can

JA-0587-XX



Side Reflector Extension Kit-
10" deep, 10 ft long Each

JS-0509-KT



Tube Protection Screen -5 feet long

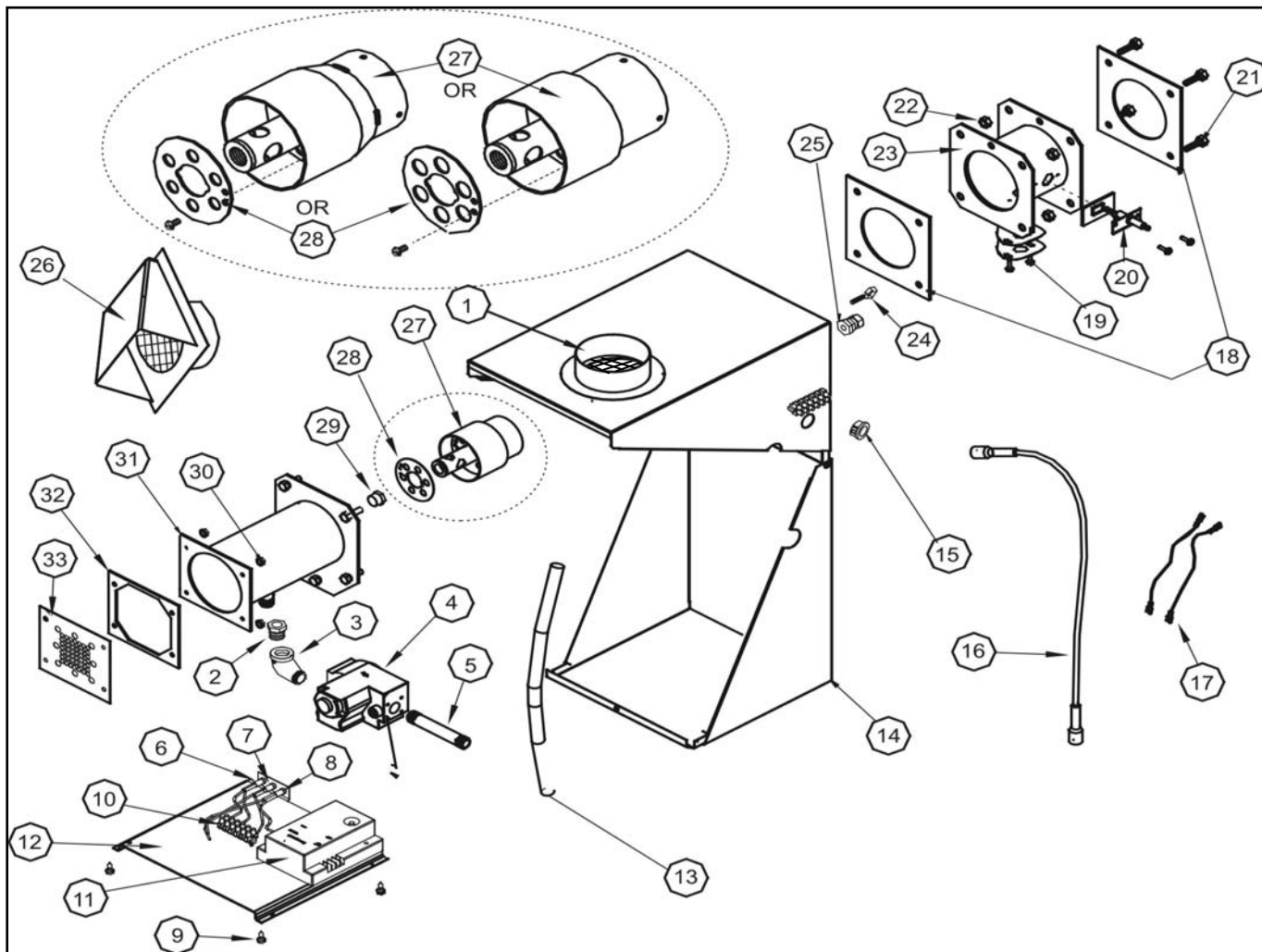
JA-0780-XX



26. ORIFICE - ALTITUDE CONVERSION CHART

MODEL NO	FOR USE AT ALTITUDES ABOVE (FEET) Gas Orifice Drill Size / Part#							
	0	2000	3000	4000	5000	6000	7000	8000
STV-JZ -60N	25 DMS JS-0725-DM	26 DMS JS-0726-DM	27 DMS JS-0727-DM	27 DMS JS-0727-DM	28 DMS JS-0728-DM	28 DMS JS-0728-DM	29 DMS JS-0729-DM	29 DMS JS-0729-DM
STV-JZ -60L	42 DMS JS-0742-DM	42 DMS JS-0742-DM	43 DMS JS-0743-DM	43 DMS JS-0743-DM	43 DMS JS-0743-DM	44 DMS JS-0744-DM	44 DMS JS-0744-DM	45 DMS JS-0745-DM
STV-JZ -80N	18 DMS JS-0718-DM	19 DMS JS-0719-DM	19 DMS JS-0719-DM	20 DMS JS-0720-DM	21 DMS JS-0721-DM	22 DMS JS-0722-DM	23 DMS JS-0723-DM	24 DMS JS-0724-DM
STV-JZ -80L	36 DMS JS-0736-DM	38 DMS JS-0738-DM	39 DMS JS-0739-DM	39 DMS JS-0739-DM	40 DMS JS-0740-DM	41 DMS JS-0741-DM	42 DMS JS-0742-DM	42 DMS JS-0742-DM
STV-JZ -110N	11 DMS JS-0711-DM	13 DMSJS- 0713-DM	13 DMS JS-0713-DM	14 DMS JS-0714-DM	15 DMS JS-0715-DM	16 DMS JS-0716-DM	17 DMS JS-0717-DM	18 DMS JS-0718-DM
STV-JZ -110L	32 DMS JS-0732-DM	33 DMS JS-0733-DM	34 DMS JS-0734-DM	35 DMS JS-0735-DM	35 DMS JS-0735-DM	36 DMS JS-0736-DM	36 DMS JS-0736-DM	37 DMS JS-0737-DM
STV-JZ -130N	5.8 mm JS-0758-MM	5.7 mm JS-0757- MM	5.6 mm JS-0756-MM	5.5 mm JS-0755- MM	3 DMS JS-0703-DM	4 DMS JS-0704-DM	5 DMS JS-0705-DM	0.20 in JS-0720-IN
STV-JZ -130L	29 DMS JS-0729-DM	29 DMS JS-0729-DM	30 DMS JS-0730-DM	30 DMS JS-0730-DM	30 DMS JS-0730-DM	30 DMS JS-0730-DM	31 DMS JS-0731-DM	31 DMS JS-0731-DM
STV-JZ -155N	0.25 in JS-0725-IN	6.4 mm JS-0764- MM	6.3 mm JS-0763-MM	6.2 mm JS-0762- MM	6.1 mm JS-0761- MM	6.0 mm JS-0760-MM	5.9 mm JS-0759-MM	5.8 mm JS-0758- MM
STV-JZ -155L	0.14 in JS-0714-IN	3.5 mm JS-0735- MM	29 DMS JS-0729-DM	3.4 mm JS-0734- MM	3.3 MM JS-0733- MM	3.3 MM JS-0733-MM	30 dms JS-0730-DM	0.13 in JS-0713-IN

27A. BURNER REPLACEMENT PARTS

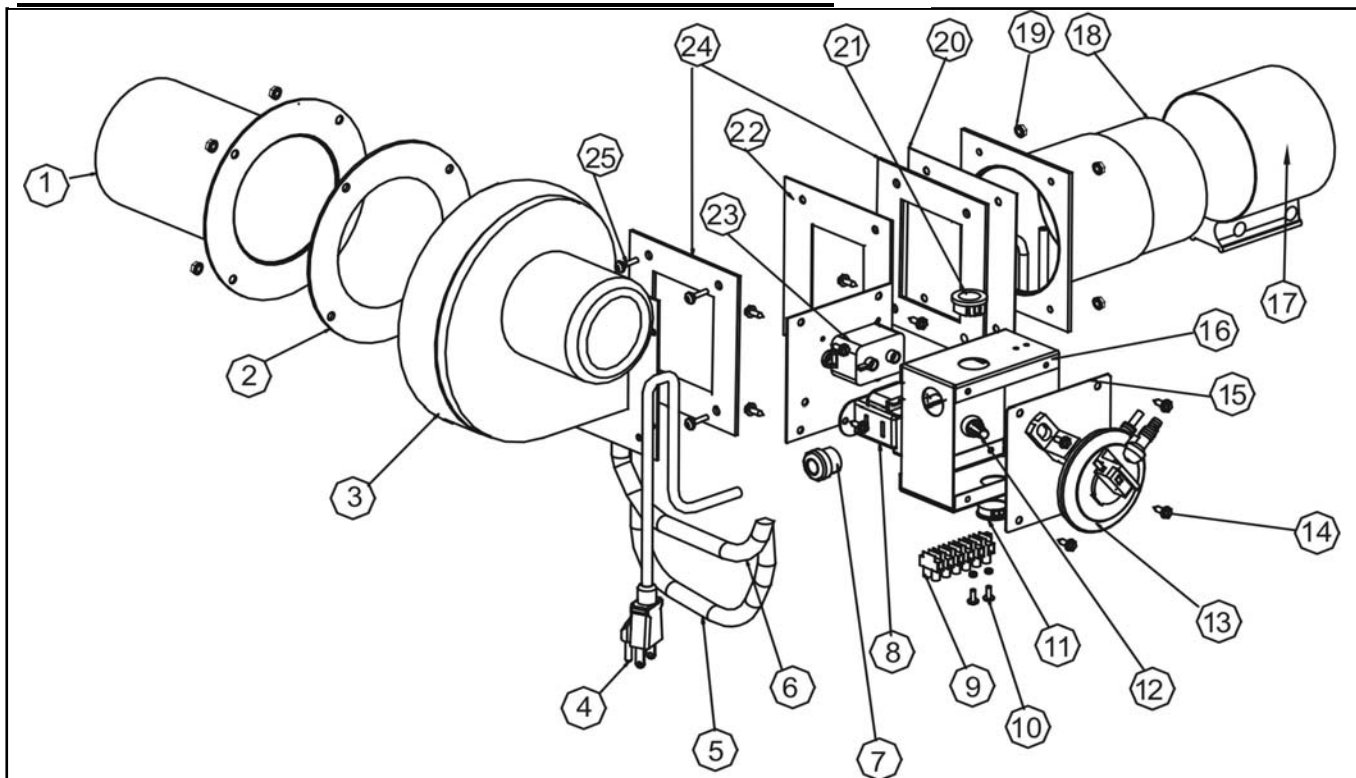


#	PART DESCRIPTION	PART #	PART DESCRIPTION PRIMARY	SUPPLEMENT
1	AIR INLET COLLAR	JS-0595-AA	4" Diameter Air Inlet Collar	
2	MANIFOLD BUSHING	JM-0589-XX	Manifold Bushing	
3	90 DEGREE ELBOW FITTING	JS-0588-XX	Elbow Fitting 90 Degrees	
4	COMB.GAS VALVE	JL-0701-AA	Valve gas comb 3.5" WC 24VAC VR8 NG	
	COMB.GAS VALVE	JL-0703-AA	Valve gas comb 10" WC 24VAC VR8 LP	
5	4" NIPPLE	JS-0590-XX	Nipple 4"	
6	GREEN INDICATOR LIGHT	JM-0524-GR	Indicate Light Green 24 Volts	
7	AMBER INDICATOR LIGHT	JM-0519-AM	Indicate Light Amber	
8	RED INDICATOR LIGHT	JM-0519-RE	Indicate Light Red	
9	SCREW SELF DRILL	JF-8X12-HT	Screw Self Drill 1/2"	
10	TERMINAL BLOCK	JM-0455-DD	Terminal Block	
11	IGNITION CONTROL	JA-0568XX	Control DSI 24VAC S87J-1034	
12	COMPONENT PLATE	JS-0581-XX	Component mounting plate	
13	FLEXIBLE TUBE	JW-3NFP-XX	Flexible Tube Wire Protection 2'	
14	BURNER HOUSING	JS-0582-XX	Burner Housing - Orange	
15	BUSHING	JF-1812-BL	Snap-In Bushing 3/4"	
16	IGNITION CABLE	JS-0518-XX	High Voltage wire - 24"	
17	WIRING KIT	JW-SCXX-HX	Wiring Harness	
18	FLANGE GASKET	JS-0591-XX	Flange Adapter Gasket	
19	SIGHT GLASS KIT	JS-0536-XX	Sight Glass Kit	

27A. BURNER REPLACEMENT PARTS

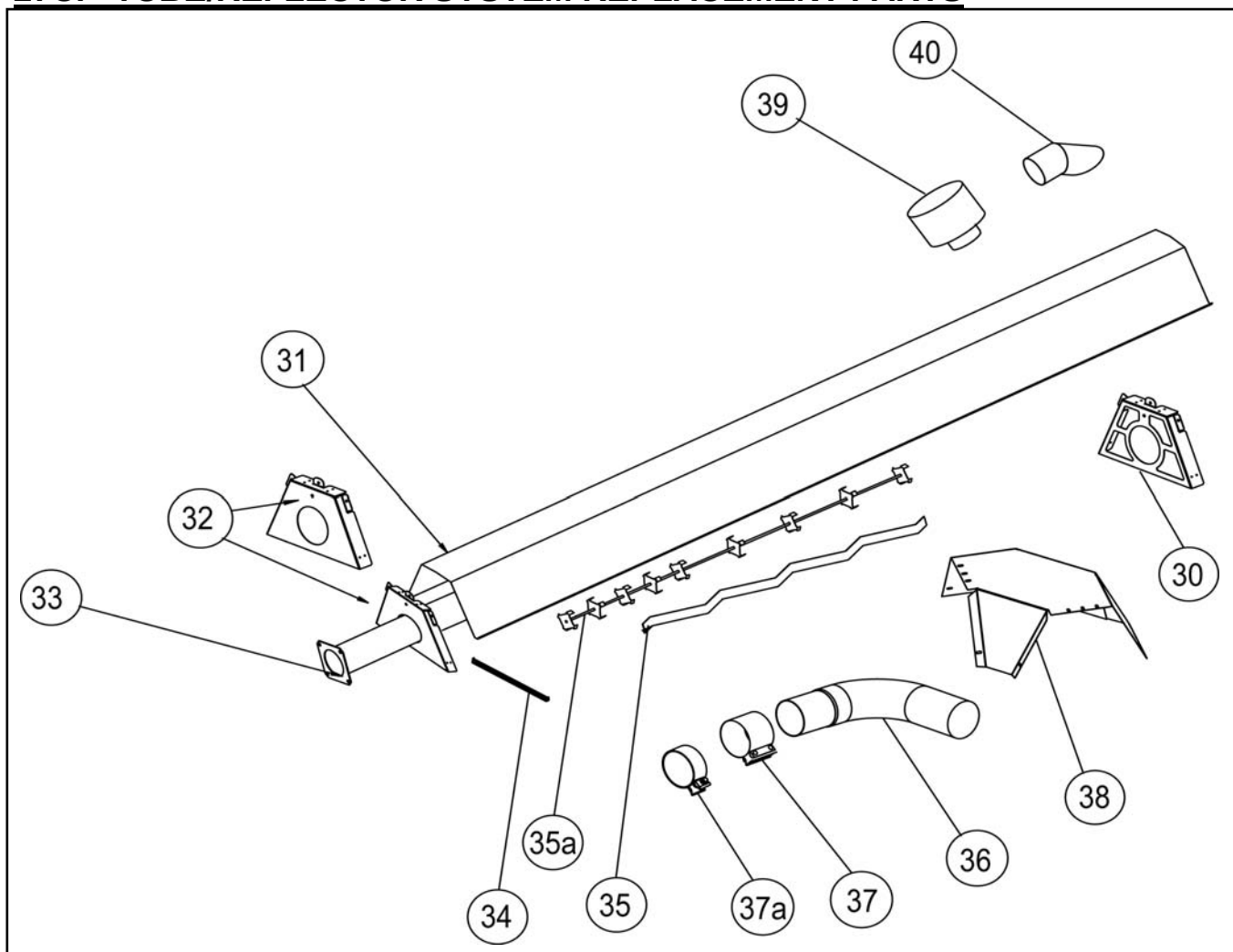
#	PART DESCRIPTION	PART #	PART DESCRIPTION PRIMARY	SUPPLEMENT
20	IGNITER KIT	JA-0571KT	Igniter & Gasket Kit - DSI Tube Heater	
21	NUTS & BOLTS	JS-0527-AX	5/16" Bolt and Nuts - Burner to Tube Flange	
22	NUT HEX WASHER	JF-5618-NW	Nut Hex "K-Lok" 5/16" - 18 Washer	
23	FLANGED ADAPTER	JS-0501-ZZ	Flanged Adapter 4"	60-155
24	EYE BOLT	JF-1012-EB	Eye Bolt	
25	CONNECTOR	JW-0875-WP	Connector-Liquid Tight	
26	OPTIONAL FRESH AIR INTAKE CAP	JS-0532-VC	Fresh Air Intake Cap - OPTIONAL	
27	BURNER HEAD	JS-0510-LP	Burner Head 60 - 80	60 - 80
	BURNER HEAD	JS-0512-XX	Burner Head 110-155	110 - 155
28	AIR RESTRICTOR RING	JS-0596-XX	Burner Cup Air Restrictor Ring .375	60LP, 60-155NG
	AIR RESTRICTOR RING	JS-0597-XX	Burner Cup Air Restrictor Ring .500	80-155 LP
29	GAS ORIFICE	JS-0742-DM	Gas Orifice Low Intensity Heater 42 DMS	60 LP
	GAS ORIFICE	JS-0725-DM	Gas Orifice Low Intensity Heater 25 DMS	60 NG
	GAS ORIFICE	JS-0736-DM	Gas Orifice Low Intensity Heater 36 DMS	80 LP
	GAS ORIFICE	JS-0718-DM	Gas Orifice Low Intensity Heater 18 DMS	80 NG
	GAS ORIFICE	JS-0731DM	Gas Orifice Low Intensity Heater 31 DMS	110 LP
	GAS ORIFICE	JS-0752-MM	Gas Orifice Low Intensity Heater 5.2 MM	110 NG
	GAS ORIFICE	JS-0729-DM	Gas Orifice Low Intensity Heater 29 DMS	130 LP
	GAS ORIFICE	JS-0758-DM	Gas Orifice Low Intensity Heater 5.8 MM	130 NG
	GAS ORIFICE	JS-0714-IN	Gas Orifice Low Intensity Heater 9/64 INCH	155 LP
	GAS ORIFICE	JS-0725-IN	Gas Orifice Low Intensity Heater 1/4 INCH	155 NG
30	NUTS & BOLTS	JF-8X32-HN	Nuts & Bolts - 8/32	
31	BURNER CHAMBER	JS-0504-XX	Outer Burner Assembly	
32	EQUALIZER PLATE GASKET	JV-0005-XX	Equalizer Plate Gasket - Fibrefrax	
33	EQUALIZER PLATE	JV-2520-XX	Plate Equalizer Inlet	

27B. VACUUM PUMP REPLACEMENT PARTS



#	PART DESCRIPTION	PART #	PART DESCRIPTION PRIMARY	SUPPLEMENT
1	INLET PIPE ADAPTOR	JV-2490-XX	Inlet Pipe Adaptor Assembly	
2	GASKET	JV-2492-XX	Inlet Gasket 1/8"CCR	
3	BLOWER ASSEMBLY	JV-2639-XX	Blower Assembly	
4	ELECTRICAL CORD	JB-0567-XX	Electrical Code 6"	
5	LOW PRESSURE TUBE	JV-1828-XX	Tubing Silicone - 5/16 OD 3/16 ID Feet	
6	HIGH PRESSURE TUBE	JV-1828-XX	Tubing Silicone - 5/16 OD 3/16 ID Feet	
7	SEALTIGHT CONNECTOR	JW-0875-WP	Connector liquid tight	
8	TRANSFORMER	JA-0775-XX	Transformer 20 VA	
9	TERMINAL BLOCK	JM-0455-DD	Terminal Block - 6	
10	SCREW & NUT	JF-6X32-HS	SCREW 6-32, 3/4"	
10	SCREW & NUT	JF-6X32-HN	Nuts HEX 6-32, 1/4"	
11	PLUG PLASTIC DUST	JH-0601-FP	Plug Plastic Dust 1/2"	
12	TWIST-ON CONNECTOR	JF-6318-CO	Twist-on nylon wire connector	
13	PRESSURE SWITCH	JV-2342-XX	Pressure Switch .30"	60, 110-155
13	PRESSURE SWITCH	JV-2342-YY	Pressure Switch .42	80
14	SCREW SELF DRILL	JF-8X12-HT	Screw Self Drill 1/2" Hex Washer head	
15	BOX COVER	JV-2496-XX	Junction Box Cover	
16	JUNCTION BOX	JV-2494-XX	Junction Box	
17	COUPLER	JA-0516-SW	4" Swaged Coupler	
18	FLANGE ASSEMBLY	JV-2487-XX	Collar/Flange Assembly	
19	NUT	JF-8X32-HN	Hexagonal Nut	
20	AIR RESTRICTOR	JV-2527-XX	Vacuum Pump Restrictor	
21	SNAP-IN BUSHING	JF-1812-BL	Snap-In bushing 3/4"	
22	JUNCTION BOX BRACKET	JV-2473-XX	Junction Box Bracket	
23	RELAY	JS-0568-KT	Relay Field Installation Kit 24V	
24	BLOWER GASKET	JV-1695XX	Air Box - 1/8" Gasket	
25	SCREW	JF-8134-SS	Screw Square Socket Round Head Machine	

27C. TUBE/REFLECTOR SYSTEM REPLACEMENT PARTS



#	PART DESCRIPTION	PART #	PART DESCRIPTION PRIMARY	SUPPLEMENT
30	WEBBED HANGER	JS-0505-JZ	Webbed Hanger	each
31	REFLECTOR	JS-0502-JZ	Reflector 24" x 116"	each
32	END PLATE HANGER	JS-0506-JZ	End Plate hanger	each
33	LOW INTENSITY TUBE	JA-0501-PA-P	Tube flanged aluminized sw no ports	45,000
		JA-0501-SW-P	Tube flanged aluminized sw no ports	60,000-155,000
		JA-0499-SW-P	Tube flanged alumatherm sw no ports	175,000-200,000
		JS-0501-SK	Tube aluminized 10' Slotted with AccuSeal Clamp	175,000-200,000
		JS-0515-SW-P	Tube steel coated sw 10'	each
34	REFLECTOR BRACE	JS-0506-RB	Reflector brace	each
35	TURBULATOR	JS-0533-SH	Turbulator short 4'	60,000-130,000
	(see STSv I&O Manual)	JS-0533-LG	Turbulator 10'	60,000-200,000
35a		JS-0534-SS	Turbulator 5' - 45000 - 8 plates	45,000
36	ELBOW 4"	JA-0508-SW	Elbow 90 deg	
37	COUPLER	JA-0516-SW	Coupler 4" sw tube	each
37a	ACCUSEAL CLAMP 4"	JA-0516-SA	4" Clamp for slotted Aluminized Tube	175-200
38	90° ELBOW REFLECTOR	JS-0503-US	Reflector Cap for 90° Elbow	
39	VENT CAP	JA-0530-XX	Vent cap 4" roof	
40	VENT CAP	JA-0528-XX	Horizontal wall 4" vent terminal	
	COMPLETE TUBE KIT	Refer to Current Price List		

**FOR GAS-FIRED INFRA-RED LOW INTENSITY TUBE HEATERS: STS-JZ / IQ, STV-JZ / IV, STW-JZ / IW, SPW-JZ / IWP & STR-JZ SERIES**

The Manufacturer warrants that this product is free from defects in material or workmanship under normal use and service subject to the terms of this document.

THREE YEAR WARRANTY

Subject to the conditions and limitations stated herein, during the term of this limited warranty, we will supply any component part (at our option a new or repaired component part) of the heater as defined below, excluding any labor, which the Manufacturer's examination determines to be defective in workmanship or material for a period of three years (3 years) from the date of installation, unless otherwise specified below. This warranty applies to the heater's original owner, and subsequent transferees and only if the unit is installed and operated in accordance with the printed instructions accompanying the unit and in compliance with all applicable installation, building codes and good trade practices. Warranty is only applicable to Schwank components, other parts are limited to their own Manufacturers warranty. (1 year)

TEN YEAR WARRANTY

The Manufacturer warrants the burner sub-assembly comprising of ceramic and immediate metal tubing, and the radiating tubes (excluding couplings) for a period of ten years. (10 years)

WHAT IS NOT COVERED

The Manufacturer shall not be responsible for any expenses, including service, labor, diagnosis, analysis, material or transportation charges incurred during removal or reinstallation of this product, or any of its components or parts. All labor or service charges shall be paid by the owner. This warranty does not cover heating products improperly installed, misused, exposed to or damaged by negligence, accident, corrosive or contaminating atmosphere, water, excessive thermal shock, impact, abrasion, normal wear due to use, alteration or operation contrary to the owner's manual or if the serial number has been altered, defaced or removed. This warranty shall not apply if the input to the heating product exceeds by more than 2% of the rated input on the rating plate. The Manufacturer shall not be liable for any default or delay in performance by its warranty caused by any contingency beyond its control, including war, government restrictions, or restraints, strikes, fire, flood, acts of God, or short or reduced supply of raw materials or products.

WARRANTY PROCEDURE

To establish the installation date for any purpose under this Limited Warranty, you must retain the original records that can establish the installation date of your unit. If you do not provide such documents, the start date of the term of this Limited Warranty will be based upon the date of unit manufacture, plus thirty (30) days. Failure to maintain the equipment through regular annual service maintenance by a qualified service technician shall void the warranty.

LIMITATIONS AND EXCLUSIONS

This document contains all warranties made by the Manufacturer and may not be varied, altered or extended by any person. There are no promises, or agreements extending from the Manufacturer other than the statements contained herein. THIS WARRANTY IS IN LIEU OF ALL WARRANTIES EXPRESSED OR IMPLIED, TO THE EXTENT AUTHORIZED BY THE LAWS OF THE JURISDICTION, INCLUDING SPECIFICALLY THE WARRANTIES OR MERCHANTABILITY OF FITNESS FOR A PARTICULAR PURPOSE.

It is understood and agreed that the Manufacturer's obligation hereunder is limited to repairing or replacing parts determined to be defective as stated above. In no event shall the Manufacturer be responsible for any alleged personal injuries or other special, incidental or consequential damages. As to property damages, contract, tort or other claim the Manufacturer's responsibility shall not exceed the purchase price paid for the product.

All replacement parts will be warranted for the unused portion of the warranty coverage period remaining on the applicable unit.

Some Authorities do not allow certain warranty exclusions or limitations on how long a warranty lasts or the exclusions or limitations of incidental or consequential damages. In such cases, the above limitations or exclusions may not apply to you and are not intended to do so where prohibited by law. This warranty gives you specific legal rights. You may also have other rights which vary by each jurisdiction.

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2 SCHWANK WAY, WAYNESBORO, GEORGIA. 30830-8336

**SCHWANK
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GP-DSTX-BX-02B
JZ Series Warranty
March 2006
RL: 2B
KH